



UNIVERSAL AUTOMATIC ELECTRONIC PHASE SWITCH

PEF-319

PEF-319-30

OPERATING MANUAL

Quality control system on the development and production complies with requirements ISO 9001:2015

Dear customer,

Company NOVATEK-ELECTRO LTD thanks you for purchasing our devices.
You will be able to use properly the device after carefully studying the Operating Manual.
Keep the Operating Manual throughout the service life of the device.

Review the Operating manual before using the device.

ATTENTION! ALL REQUIREMENTS OF THIS OPERATING MANUAL ARE COMPULSORY TO BE MET!



WARNING! – DEVICE TERMINALS AND INTERNAL COMPONENTS ARE UNDER POTENTIALLY LETHAL VOLTAGE.

TO ENSURE THE DEVICE SAFE OPERATION **IT IS STRICTLY FORBIDDEN THE FOLLOWING:**

- **TO CARRY OUT MOUNTING WORKS AND MAINTENANCE WITHOUT DISCONNECTING THE DEVICE FROM THE MAINS**;
- TO OPEN AND REPAIR THE DEVICE INDEPENDENTLY;
- TO OPERATE THE DEVICE WITH MECHANICAL DAMAGES OF THE CASE.

IT IS NOT ALLOWED WATER PENETRATION ON TERMINALS AND INTERNAL ELEMENTS OF THE DEVICE.

During operation and maintenance, the regulatory document requirements must be met, namely:

- Regulations for Operation of Consumer Electrical Installations;
- Safety Rules for Operation of Consumer Electrical Installations;
- Occupational Safety when in Operation of Electrical Installations.

Installation, adjustment and maintenance of the device must be performed by qualified personnel having studied this Operating Manual.

In compliance with the requirements of this Operating Manual and regulations the device is safe for use.

This operation manual is intended for description, principle of work, construction, mode of work and maintenance of the Universal automatic electronic phase switch PEF-319 (further in text as PEF-319 or the device).

Note – The abbreviation PEF-319-30 is used when the characteristics of PEF-319 and PEF-319-30 differ.

PEF-319 meets the requirements of: EN 60947-1; EN 60947-6-2; EN 55011; EN 61000-4-2.

Harmful substances in concentration more than allowed are absent.

Terms and abbreviations:

AR is automatic reclosing;

MS is magnetic starter.

1 DESCRIPTION AND OPERATION

1.1 Application

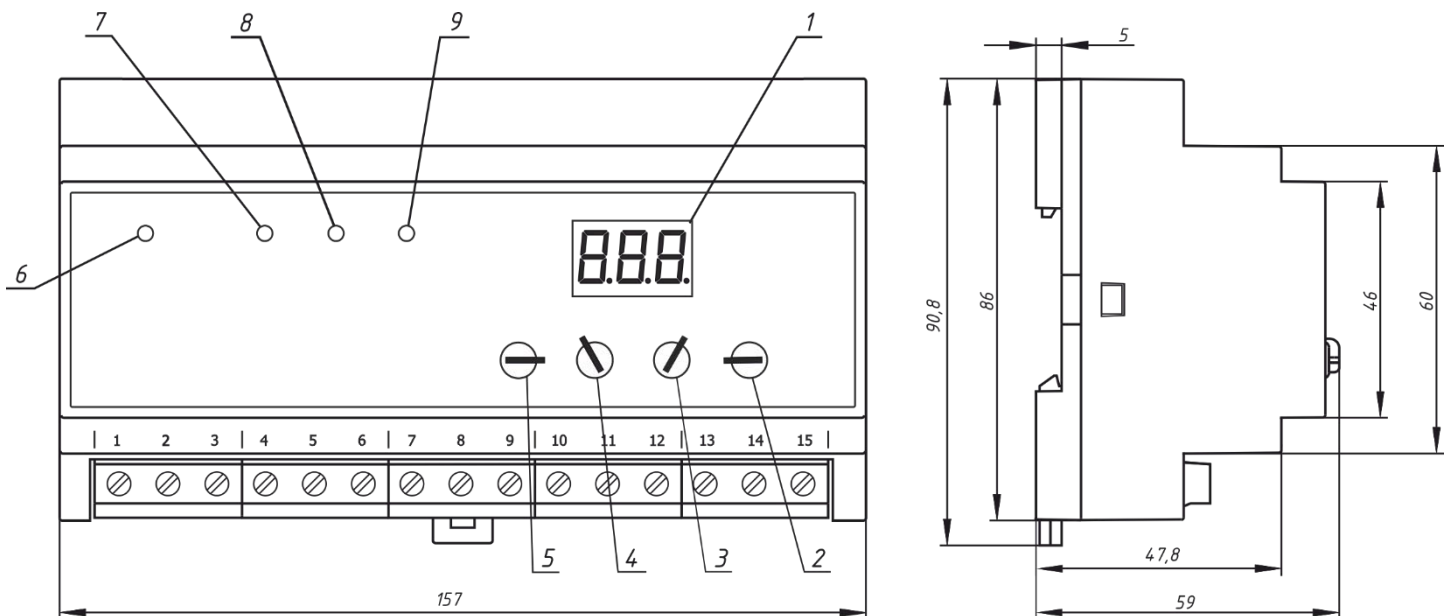
The PEF-319 universal automatic electronic phase switch is designed to supply an industrial and domestic single phase 230/240 V, 50 Hz load from three-phase four-wire mains 3x400+N in order to maintain uninterrupted power supply of essential single-phase loads and protect them against unallowable voltage variations in the mains. PEF-319 – with additional relay 16 A, PEF-319-30 – with additional relay 30 A.

According to the voltage presence and voltage quality on the phases, the PEF-319 will automatically select the optimum phase in limits range set by user and switch the single-phase load supply to this phase:

- If power is less than 6.6 kW (30 A), the load is energized directly from the PEF-319;
- If power is more than 6.6 kW (30 A), the PEF-319 controls the magnetic starters (MS) single phase coils of the corresponding power (MS are not included in supply complete package).

The maximum and minimum voltage limits are set by user.

Controls, overall and mounting dimensions of PEF-319 are shown in Fig. 1.



- 1 – seven-segment display (further in text as display);
- 2 – regulator for time delay setting of return to the priority phase, **Tr(sec)**;
- 3 – regulator of time setting of automatic re-switching, **Ton(sec)**;
- 4 – regulator for threshold trip setting on maximal voltage, **Umax(V)**;
- 5 – regulator for threshold trip setting on minimal voltage, **Umin(V)**;
- 6 – LED indicator of alarm, **FAULT**;
- 7 – LED indicator of phase **L1**;
- 8 – LED indicator of phase **L2**;
- 9 – LED indicator of phase **L3**.

Figure 1 – Controls and dimensions

1.2 Function of contact connection terminals:

- | | |
|---|--|
| 1 – external starter control; | 9 – connecting terminal of phase L3 voltage supply; |
| 2 – connecting terminal of phase L1 voltage supply; | 10 – output of phase L3 relay; |
| 3 – input of phase L1; | 11 – closed at switching off terminal of additional relay; |
| 4 – output of phase L1 relay; | 12 – closed at switching on terminal of additional relay; |
| 5 – terminal of phase L2 relay; | 13 – switching type terminal of additional relay; |
| 6 – connecting terminal of phase L2 voltage supply; | 14 – not connected; |
| 7 – output of phase L2 relay; | 15 – neutral of main (neutral wire). |
| 8 – terminal of phase L3 relay; | |

1.3 Operation conditions

The device is designed for operation in the following conditions:

- Ambient temperature: from minus 35 to +55°C;
- Atmospheric pressure: from 84 to 106.7 kPa;
- Relative air humidity (at temperature of +25°C): 30 ... 80%.

If the temperature of the device after transportation or storage differs from the ambient temperature at which it is supposed to be operated, then before connecting to the mains keep the device under the operating conditions within two hours (because of condensation may be on the device elements).

ATTENTION! The device is not intended for operation in the following conditions:

- Significant vibration and shocks;
- High humidity;
- Aggressive environment with content in the air of acids, alkalis, etc., as well as severe contaminations (grease, oil, dust, etc.).

2 COMPLETENESS

The complete set of delivery is resulted in Table 1.

Table 1 – Completeness of delivery set

Item	Quantity
PEF-319 device	1 pcs.
Power link jumpers	2 pcs.
Operating Manual	1 pcs.
Packing box	1 pcs.

3 TECHNICAL SPECIFICATION

The technical characteristics of phase switch PEF-319 are resulted in the tables 2 and 3.

Table 2 – General information

Designation	Value
Device scope	Control and distribution device
Construction type (installation)	On standard DIN-rail, 35 mm
Protection degree of: - device - terminals block	IP40 IP20
Climatic version	NF 3.1
Pollution rate	II
Electric shock protection class	II
Category of overload	II
Rated insulation voltage, V	450
Rated impulse withstand voltage, kV	2.5
Cross-section of connection terminal wires, mm ²	2 – 4
Screw torque of terminal clamps, N*m	0.4

Table 3 – Basic technical characteristics

Designation	Value
Nominal phase voltage, V	230/240
Operating capability voltage, on single phase, V	120
Mains frequency, Hz	45 – 65
Trip threshold for U _{min} , V	150 – 210
Trip threshold for U _{max} , V	230 – 280
Time delay range for return to the priority phase*, sec	5 – 200
Time delay range of reclosing, T _{on} , sec	1 – 600
Fixed time delay of switching over (switching off) for U _{min} , sec	12
Time of switching over to reserve phases, sec, not more	0.2
Hysteresis (reset coefficient) on voltage, V	5 – 7
Accuracy of threshold trip, V	±3
Maximum switched current (cos φ=1) of output contacts, A	30
Maximum switched current (cos φ=0.4) of output contacts, A	7
Maximum switched current (active) of additional relay output contacts, A	
- PEF-319	16
- PEF-319-30	30

Device operating capability phase voltage, V	400
Short time allowable operating capability maximal phase voltage, V	450
Power consumption (under load), W, not more than	10
Service life of output contacts:	
- under load 30 A (active voltage), operations, not less than	100 000
- under load 5 A, operations, not less than	1 000 000
Overall dimensions, mm	90.8x157x59
Weight, kg, not more than	0.38
Mounting – on standard DIN-rail 35 mm	
The device remains operational capability in any position in space	
* Note – If regulator Tr(sec) is in position "∞" there is no return to the priority phase	

4 THE INTENDED USE

4.1 Preparation for operation

4.1.1 Preparation for connection:

- Unpack and check the device for damage after transportation; in case of such damages detection, contact the supplier or manufacturer;
- Check for components (it.2), in case of detection of incomplete device, contact the supplier or manufacturer;
- Carefully study the Operating Manual (**pay special attention to the connection diagram to power the device**);
- If you have any questions regarding the installation of the device, please contact the manufacturer by telephone number indicated at the end of this Operating Manual.

4.1.2 Connection



ATTENTION! THE DEVICE IS NOT INTENDED TO BE USED FOR LOAD COMMUTATION IN CASE OF SHORT CIRCUITS. THEREFORE, OUTPUT CONTACTS OF LOAD RELAY SHOULD BE PROTECTED BY AUTOMATIC CIRCUIT BREAKERS (FUSES) OF CLASS B (the breaker nominal is selected according to the power of the connected loading).

ATTENTION! ALL CONNECTIONS MUST BE PERFORMED WHEN THE DEVICE IS DE-ENERGIZED.

Error when performing the installation works may damage the device and connected devices.

To ensure the reliability of electrical connections you should use flexible (stranded) wires with insulation for voltage of not less than 450 V, the ends of which it is necessary to be striped of insulation for 5 ± 0.5 mm and tightened with bootlaces. Recommended cable cross section for connection is 2.0 mm^2 .

IT IS NOT ALLOWED TO LEAVE EXPOSED PORTIONS OF WIRE PROTRUDING BEYOND THE TERMINAL BLOCK.

For a reliable contact, tighten the terminal screws with the force indicated in Table 1.

When reducing the tightening torque, the junction point is heated, the terminal block may be melted and wire can burn. If you increase the tightening torque, it is possible to have thread failure of the terminal block screws or the compression of the connected wire.

4.1.3 Make connection of PEF-319 to the three-phase line according to the figure 2 (at load value less than 30 A) or according to the figure 3 (at load value more than 30 A with use of magnetic starters).

4.1.4 Apply the supply voltage.

4.1.5 Using the **Umin(V)** regulator (pos. 5 in Fig. 1), set the threshold for minimum voltage triggering.

WARNING! Do not apply excessive force when performing adjustment operations.

4.1.6 Using the **Umax(V)** regulator (pos. 4 in Fig. 1), set the threshold for maximum voltage triggering.

4.1.7 Using the **Ton(sec)** regulator (pos. 3 in Fig. 1), set the automatic reactivation time (AR time).

Ton(sec) is the time delay before automatic reactivation of the load after voltage parameters have been restored on one of the phases, as well as the initial delay before load activation when power is supplied to the PEF-319.

For refrigerators, air conditioners, and other compressor-type devices, it is recommended to set **Ton(sec)** in the range of 180 – 600 seconds. For other devices, follow their specific operating instructions.

4.1.8 Using the **Tr(sec)** regulator (pos. 2 in Fig. 1), set the time for return to the priority phase.

*It is permissible to adjust **Umin(V)**, **Umax(V)**, **Ton(sec)** and **Tr(sec)** during operation of the device, provided that all safety regulations are observed.*

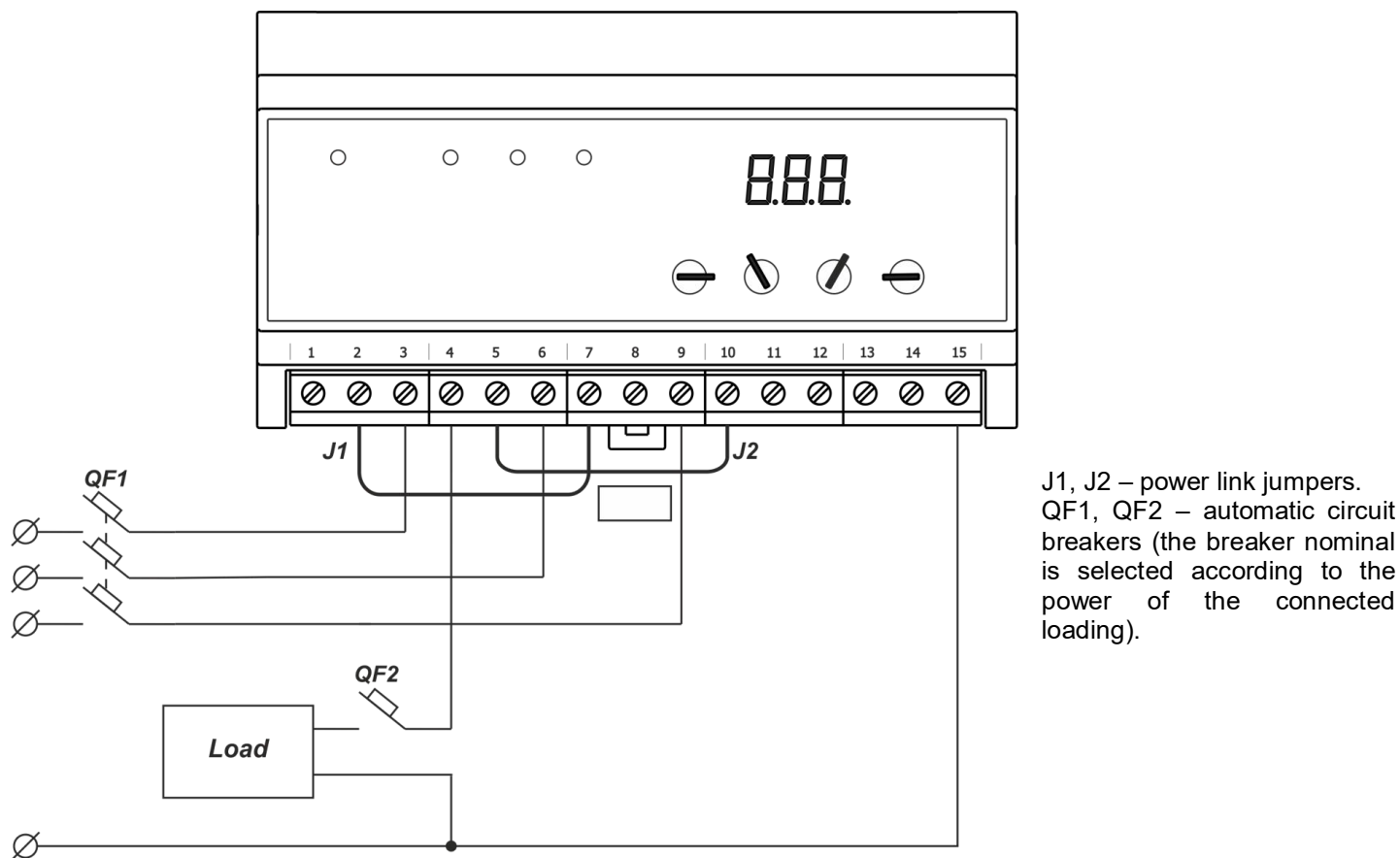
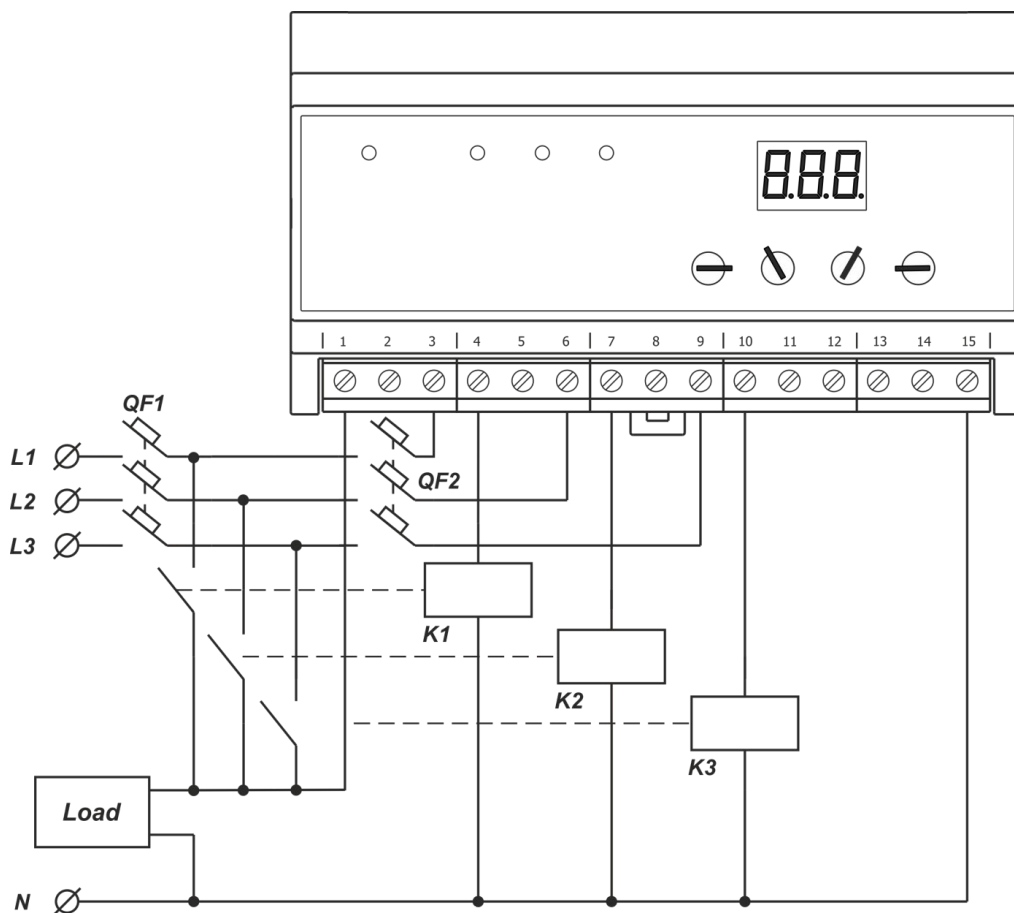


Figure 2 – The scheme of PEF-319 connection with load value less than 30 A



K1, K2, K3 – magnetic starters (MS).

QF1 – automatic circuit breaker (the breaker nominal is selected according to the power of the connected loading).

QF2 – automatic circuit breaker (the breaker nominal is selected according to the power of MS).

Figure 3 – The scheme of PEF-319 connection with load value more than 30 A with use of magnetic starters

4.2 Intended use

4.2.1 User should make setting of trip threshold limits of PEF-319 – the minimal and maximal voltage values at which PEF-319 trips and switches off the load (or switches over to a reserve phase).

Green light LED indicators **L1, L2, L3** on the front panel show the phase to which the load is connected. With load being connected the display shows the voltage of the phase which is connected to the load.

With load being disconnected the display shows the voltage of the phase which has the value nearest to the set threshold voltage limits. This phase is indicated by flickering of corresponding LED indicator.

Phase **L1** is the priority one. It means that at normal parameters of voltage on all phases connected to PEF-319 (L1, L2, L3), the load will always be energized from phase **L1**. If on **L1** the value is out of limits set by user, PEF-319 switches the load to the nearest by priority phase in not more than 0.2 seconds if the its voltage corresponds to the normal level.

If the voltage on the reserve phases does not correspond to the trip set limits the load switches off.

If the load is disconnected from all three phases, the red LED indicator **FAULT** will light on.

Switching to the phases having the unallowable parameters will not be performed.

4.2.2 After the load had been switched to the reserve phase and the voltage parameters had been restored on the priority phase, the load will be switched to the priority phase in return time $T_r(\text{sec})$ (from 5 to 200 sec) set by user.

During the phase switching there can be a flickering of the red LED indicator **FAULT** and there will be a short time indication of alarm code on the display (for example, code “**Ⓛ 3**” means that the switching was performed from the phase L3).

If during count down of $T_r(\text{sec})$ the voltage on priority phase goes out of threshold limits, the timer of $T_r(\text{sec})$ will be reset.

If **$T_r(\text{sec})$** is in the position “ ∞ ”, the return to the priority phase will be performed only when voltage on the reserve phase goes out of the threshold limits.

In case when the voltage supplied on load goes lower than the minimal threshold limits the load switching over or switching off should be performed with a time delay of 12 seconds. When the voltage goes higher than the maximal threshold limit or goes 30 V lower than the minimal threshold limit, the load switching over or switching off will be performed with time delay of 0.2 seconds.

During the load switching off the PEF-319 continues to perform the voltage control on all phases.

4.2.3 When the voltage normalizes within the limit range on one of the phases the PEF-319 will switch the load to this phase within the time period of **$T_{on}(\text{sec})$** .

4.2.4 The additional relay will switch on if the load is connected to any phase. The additional relay terminals are insulated and designed for enhancement of device functional possibilities.

4.2.5 PEF-319 is designed with an internal blocking system against sealing of relay output inbuilt contacts and with control of state of magnetic starters power contacts in external circuit (the terminal **1** is used for sealing control, figure 3). If at least one contact is switched on («sealed»), PEF-319 will be blocked, the phase switching over is not performed, the red LED indicator **FAULT** is flickering and the green LED indicator shows the phase on which the sealing took place, and the digital display will for a short time show the code of alarm and number of relay (MS) of a sealed phase (for example, code “**Ⓛ 2**” means a sealed contact on phase L2). Unblocking of PEF-319 should be made by its de-energizing.

NOTE – There will be no switching over in case of energy presence on terminal 1.

In case in mains several PEF-319 is used, for prevention of an overload on phases it is recommended as «priority» to choose different phases for different groups of consumers.

5 MAINTENANCE

5.1 Safety precautions



THE TERMINALS AND THE DEVICE INTERNAL ELEMENTS CONTAINS POTENTIALLY LETHAL VOLTAGE.

DURING MAINTENANCE IT IS NECESSARY TO DISABLE THE DEVICE AND CONNECTED DEVICES FROM THE MAINS.

5.2 Maintenance of the device must be performed by qualified service personnel.

5.3 Recommended frequency of maintenance **is every six months.**

5.4 Maintenance procedure:

- 1) check the connection reliability of the wires, if necessary, clamp with the force specified in Table 2;
- 2) visually check the integrity of the housing, in case of detection of cracks and damages to remove the device from service and send for repair;
- 3) if necessary, wipe with cloth the front panel and the device housing.

Do not use abrasives and solvents for cleaning.

6 OPERATION LIFE AND MANUFACTURER'S WARRANTY

6.1 The lifetime of the device is 10 years. Upon expiration of the service life, contact the manufacturer.

6.2 Shelf life is 3 years.

6.3 Warranty period of the device operation is 5 years from the date of sale.

During the warranty period of operation (in the case of failure of the device) the manufacturer is responsible for free repair of the device.

ATTENTION! IF THE DEVICE HAS BEEN OPERATED IN VIOLATION OF THE REQUIREMENTS OF THIS MANUAL, THE USER WILL LOSE THE RIGHT TO WARRANTY MAINTENANCE.

6.4 Warranty service is performed at the place of purchase or by the manufacturer of the device.

6.5 Post-warranty service of the device is performed by the manufacturer at current rates.

6.6 Before sending for repair, the device should be packed in the original or other packing excluding mechanical damage.

You are kindly requested, in case of return of the device and transfer it to the warranty (post-warranty) service, in the field of the claims data, list the detailed reason for return.

7 TRANSPORTATION AND STORAGE

PEF-319 should be stored in the manufacturer's packing in enclosed premises at temperature range from minus 45 to plus 60 °C and relative humidity not more than 80%, with no fumes in the air that have a deleterious effect on the package and device material.

8 ACCEPTANCE CERTIFICATES

The universal automatic electronic phase switch PEF-319 has been manufactured and accepted according to the requirements of effective technical documentation and is approved to be ready for operation.

Chief of quality department

Date of issue

STAMP

9 INFORMATION ON CLAIMS

[illegible]

The Company is grateful to you for the information about the quality of the device and suggestions for its operation.



For all questions, please contact the manufacturer:

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Date of sale _____