

# ELECTRIC MOTORS UNIVERSAL PROTECTION DEVICE

## **UBZ-302M**



## **OPERATING MANUAL**

\* \* \* \* \*

Quality control system on the development and production complies with requirements ISO 9001:2015

## Dear customer,

Company NOVATEK-ELECTRO LTD. thanks you for purchasing our devices. You will be able to use properly the device after carefully studying the Operating Manual. Keep the Operating Manual throughout the service life of the device.

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## **1 DESCRIPTION AND DESIGN**

1.1 PURPOSE

#### 1.1.1 General Information

UBZ-302M Electric Motor Universal Protection Device (UBZ-302M) is designed for continuous monitoring of the circuit voltage parameters, the *RMS* values of phase/line currents of three-phase electric equipment, and the electric motor insulation resistance values.

UBZ-302M is a functional analog of UBZ-302. But in UBZ-302M, the USB interface is used for communication with PC instead of RS-232.

UBZ-302M is designed for protection of asynchronous induction motors ranging from 2.5 kW to 30 kW that use integrated current transformers, including in circuits with insulated neutral.

## **UBZ-302M** provides for electric motor protection in case of:

- poor quality supply voltage (unacceptable voltage surges, phase loss, incorrect phase sequence and phase coincidence, phase/line voltage imbalance);
- mechanical overloads (symmetrical phase/line current overload);
- exceeding the negative sequence current threshold;
- phase current imbalance without overload, induced by the insulation fault inside the motor and/or the lead cable (the current imbalance factor is compared to the voltage imbalance factor using negative sequence);
- loss of motor torque ("dry stroke" for pumps) protection based on the minimal starting and/or operating current;
- delayed motor start or rotor locking;
- abnormally low insulation level between the fixed coil and frame (testing before motor startup);
- ground fault of the stator coil during operation protection against ground leakage current;
- motor thermal overload;
- coil overheating (measuring the coil temperature with integrated temperature sensors, or the body temperature with external temperature sensors).

For each protection type, automatic reclosing (ARC) can be enabled or disabled.

The device provides for electric equipment protection by means of controlling a magnetic starter (contactor) coil. The device detects the presence of load currents when the load relay is open (when the load relay is open and the functional relay is in the star-delta mode). In this case the Unit initiates the alarm of external Magnetic Starter (further in text as MS), which starts the engine, until the unit or the control of engine currents are switched off while the load relay is deactivated.

## UBZ-302M provides for electric motor control through the following interfaces:

- two analogue inputs "0-20 mA" and "0-10 V";
- remote control channels (USB and RS-485 interfaces);
- buttons on the front panel of the UBZ-302M.

#### Communication:

- control and parameter transfer via the RS-485 interface using the MODBUS protocol;
- control and parameter transfer via the USB interface.

NOTE: simultaneous use of RS-485 and USB is not allowed.

To use UBZ-302M with a PC, you can use the "UBZ-302 Control Panel" software, available from the website of NOVATEK-ELECTRO **www.novatek-electro.com**, there is software in division.

The UBZ-302M Control Panel software is designed for monitoring the status of UBZ-302M devices and retrieving data from them via the USB or RS-485 interface. The application allows saving (loading) various UBZ-302M settings, collecting data and saving it for further analysis. Saved data can be viewed on a diagram for parameter comparison.

The software's graphic user interface allows viewing the current status of various UBZ-302M parameters in real-time. The flexible interface design allows any degree of customization.

**NOTE:** To work with UBZ-302M, you can use programs developed by the user. Note that to control settings and transmit them via USB interface, the PC uses a virtual COM port. The COM port can be created by the driver "USB-serial-Novatek" from the "NOVATEK-ELECTRO" site or by any other driver of module CH-340.

## 1.1.2 Changes in the UBZ-302M Specifications and Operation Depending on the Software Version.

There are no changes in the program version 22.

#### 1.1.3 Limitations of UBZ-302M Application and Correct Choice of Parameters

When using internal current transformers, UBZ-302M cannot be used to protect motors with wattage over 30 kW.

When measuring motor currents of 63 A to 300 A, the measurement error does not exceed 5%, while at currents over 320 A, the current transformer core becomes saturated, and the measurement error increases rapidly. Regardless of the actual current value, the current measured by UBZ-302M will not exceed 400 A. Setting up certain programmable parameters (maximum current protection, delayed start and rotor locking, thermal overload) without regard to the saturation of current transformers will make protection tripping impossible.

For example, at ind =50 (rated current), i = P = 0 (independent delay current protection), i = S = 9 (overcurrent protection tripping ratio), the overcurrent protection should trip at 450 A. Due to the transformer saturation,

the measured value of current will not exceed 380-400 A, even in case of a short circuit in the coil and currents of over 1000 A, and, therefore, UBZ-302M will not de-energize the motor. In this case (ind=50), the user should set the overcurrent tripping ratio at a value not exceeding 6.

The rated current of external standard current transformers must be equal or higher than the rated current of the motor.

#### 1.1.4 List of Abbreviations

**ARC** – automatic reclosing of the output contacts (autoreclosing).

**MS** – magnetic starter.

PC – personal computer.

CT - current transformer.

**MMSP** – mode with minimal number of setting parameters.

**Itt** – rated current of CT (specified when external CT are used. For example, if CT is type T-0.66 300/5, then Itt is 300 A).

**In** – rated current of motor. Usually, the current value shown on the motor plate, but a different current value may be set subject to specific operating conditions.

#### 1.2 TECHNICAL SPECIFICATIONS

## 1.2.1 Main Technical Specifications

An overview is provided in Table 1.1.

The main technical specifications are provided in Table 1.2.

The parameters of the integrated relay output terminals are shown in Table 1.3.

Table 1.1 - General Information

Item	Value
item	
Purpose of device	Control and distribution equipment. Asynchronous motor
Fulpose of device	protection control
Assembly (mounting) type	mounted on standard 35 mm DIN bar
Protection degree: - device	IP 40
- terminal block	IP 20
Climate zone category	NF 3.1 (moderate, indoors)
Operating temperature range, °C	from - 35 to +55
Storage temperature, °C	from - 50 to +60
Pollution degree	III
Overvoltage category	III
Diameter of adapters on terminals, mm <sup>2</sup>	0.5-2
Maximum torque of terminal screws, N*m	0.4

Table 1.2 - Main Technical Specifications

Rated supply voltage: three-phase	400/415 V
Mains frequency, Hz	48 - 62
Rated currents range (when using integrated current transformers), A	5-63
Voltage hysteresis, (phase/line), V	10/17
Thermal hysteresis, % of accumulated heat at shutdown	33
Current tripping threshold detection accuracy, % of rated current, ≤	2
Voltage tripping threshold detection accuracy, V, at least	3
Voltage based phase imbalance detection accuracy, V, at least	3
Minimum operational voltage: - single-phase voltage power supply, with connected neutral wire, V, at least - three-phase power supply voltage, V, no more than	180 450

#### Main outputs

- load relay two groups of changeover contacts for motor starter control 8 A, 250 V at cos φ=1;
- functional relay one group of changeover contacts 16 A, 250 V at cos  $\phi$ =1 (relay function assigned by the user)

#### Analog inputs

- two analog inputs for temperature sensors (type Pt100, Ni100, Ni120)
- analog input for sensor with 0-10 V output
- analog input for sensor with 4 mA (0mA) 20 mA output
- three analog inputs for standard CT with 5 A output (type T-0.66 or similar)
- input for differential current transformer (zero sequence transformer)

input for differential current transformer (zero sequence transformer)	
Temperature sensor resolution, °C	1
Power consumption (under load), VA, no more than	5.0

Weight, kg, no more than	0.5
Dimensions (figure 1.1) - nine S type modules	
Mounting – on a standard 35 mm DIN bar	
The device retains its operability in any position in space	

**Table 1.3** – Characteristics of output terminals of integrated relays

Relay	Operation mode	Max. current at U~250 V	N of tripping x 1000	Max. com- mutated power	Max. addi- tional alternat- ing voltage	Max. current at Uconst=30 V (N of tripping)
functional relay	$\cos \varphi = 0.4$ $\cos \varphi = 1.0$	5 A 16 A	100	4000 VA	440/300 V	3 A
load relay	$\cos \varphi = 0.4$ $\cos \varphi = 1.0$	2 A 8 A	100 100	1000 VA	460 V	3 A (50000)

UBZ-302M complies with requirements:

EN 60947-1; EN 60947-6-2; EN 55011; EN 61000-4-2

Hazardous substances in excess of maximum allowable concentration – absent.

**1.2.2** Measured and calculated parameters output to the display device\*, their measurement limits and tolerances are provided in Table 1.4.

NOTE: - Display devices include:

- two three-digit seven-segment indicators on the front panel of UBZ-302M;
- PC connected via one of the UBZ-302M interfaces (MODBUS, USB).

**Table 1.4** – Measured and Calculated Parameters

Measurement Functions	Range	Accuracy	Mnemo- nics	Address	Units of measu- rement used for data transfer
Currents					
Phase currents RMS values, A	0.5 – 630	2%	.F 1, .F2 , .F3	100,101, 102	
Zero sequence current RMS value, A	0.3 - 5.0	2%	ıF0	103	
Each phase average current value at the time specified in tSi			,5 1, ,52, ,53	104,105, 106	1/10 A*****
Maximum average current value for each phase obtained since the last power on.  All average values can be reset using the (RES/MEM/SEL) button at the time of max average current value output for any phase (the new value assigned will be the real-time average current value for corresponding phase)	> 3 ltt	2% 10%	in 1, in2, in∃	107,108, 109	
Motor starting current (phase average) Overcurrent (phase average) Start time, s Start time is time from the moment when all three phase currents exceed 1.2In and up to the moment when the three currents drop below 1.2In. Maximum phase current achieved during this period is the maximum starting current	<3 ltt > 3 ltt 0.1 – 600	2% 10%	iPU iPE EPU	110 112 111	1/10 A*****
Negative sequence current (current imbalance), A	0.2 – 200	5%	ıoP	113	
Voltage					
Phase voltages RMS values (defined by connecting zero wire to the UBZ-302M device), V	100 – 300	3 V	UF 1, UF2, UF3	114,115 116	
Line voltage RMS values, V	100 – 475	5 V	UL 1, UL2, UL3	117,118 119	V
Positive-sequence voltage, V	100 – 300	3 V	UPP	120	
Negative-sequence voltage, V	3 – 300	3 V	U P	121	

Table 1.4, continued

Measurement Functions	Range	Accuracy	Mnemo- nics	Address	Units of measu- rement used for data transfer
Zero-sequence voltage (vector sum of three phase voltages, divided by three), (defined when zero wire is connected to the UBZ-302M device), V.	3 – 100	3 V	UnP	122	V
Miscellaneous					
Sensor 1 temperature (sensor type assigned according to Table 1.5), °C *	-40 to 100	1°C	Ed I	123	5.000 – sensor not on
Sensor 2 temperature (sensor type assigned according to Table 1.5),, °C *	-40 to 220	1°C	F42	124	1.000±10– sen- sor short-cir- cuited 2.000±10– sen- sor fault
Current value at (4-20) mA input, mA	0 - 25	2%	וח ו	125	1/100 mA
Voltage value at 0-10 V analog input	0 – 10 V	2%	ıς	126	1/10 V
Equipment operation time counter, days	0 – 999		5tr	127	
Mains frequency, Hz	45 – 65	1%	FFF	128	1/10 Hz
Operation time before overload de-energizing (indicates time left before protection triggers thermal overload de-energizing), seconds	0 – 600	1 s	£0P	129	seconds
Time before ARC delay termination, seconds**	0 – 900	1 s	FAP	130	seconds
Wait time after overload de-energizing (indicates wait time before system restart is permitted after being locked by thermal protection), seconds ***		1 s	LLP	131	seconds
Motor insulation resistance, MOhm ****	0 – 19.9	10%	гid	132	'00 kOhm
Motor thermal balance Read-only parameter via USB or RS-485 interface	100% of action	usand corre cumulated he is de-energiz oping is on (p	eat at which zed if heat	133, 134	
Gross power, kVA****	0 – 5.000	5%	Pot	135, 136	'0 W
Active power, kW****	0 – 5.000	5%	PoA	137, 138	OVV
Reactive power, kVAr****	0 – 5.000	5%	РоЈ	139, 140	
Phase A voltage/current angle cos*1000 Read-only parameter via USB or RS-485 interface	0 – 1.000	5%		141, 142	'0 W
Phase B voltage/current angle cos*1000 Read-only parameter via USB or RS-485 interface	0 – 1,000	5%		143,144	
Phase C voltage/current angle cos*1000 Read-only parameter via USB or RS-485 interface	0 – 1.000	5%		145,146	

<sup>\*</sup> If the temperature value exceeds the specified limit, the value indicator displays an error code as per Table 2.8.

<sup>\*\*</sup> If automatic reclosing is forbidden, "not" is displayed on the indicator.

<sup>\*\*\*\*</sup> If the motor insulation resistance exceeds 20 MOhm, the value indicator displays code " /\_ " (numerical "one" with a point in the higher digit).

When the motor is on (power voltage supplied to the motor), the insulation resistance is not defined, and "---" code is displayed (when the motor insulation measurement circuitry is connected).

<sup>\*\*\*\*\*</sup> If the power consumed by the load exceeds 999 kW (kVA, kVAr), then the MW (MVA, MVAr) value is displayed on screen with a "¬ "— shaped point in the middle digit. For example, if the display shows "¬¬", it means 3.4 MW (MVA, MVAr).

<sup>\*\*\*\*\*\*</sup> Note. When using external transformers with rated current over 100A, the current values (measured and calculated), except for the zero sequence current (ground fault), are transferred in A, via the USB/RS485 interface.

**1.2.3** Programmable parameters and their variability ranges are provided in Table 1.5.

 Table 1.5 - Programmable parameters

Set and read parame- ters	Mnemo- nics	Min.	Max.	Factory setting	Operation	Adress
Transformers				•		
CT in use	<b>Ŀ</b> ₽Ŀ	0	1	0	0 – using integrated CT 1 – using external CT	150
CT rated current, A	EnE	20	800	100	For external CT	151
Miscellaneous						
Motor rated current, A	ınd	0	630	0	0 – current value not set: UBZ-302M will not activate load relay (p.2.3.7).	152
Average current measurement time, seconds	£5 ,	10	600	60	Time during which the average current value is measured (parameters iS1, iS2, iS3 from Table 1.4)	153
Overcurrent protection	1					
Overcurrent protection type	ċΡ	0	5	0	0 – protection with independent time delay Protection types with dependent time delay: 1-SIT; 2-VIT (LTI); 3-EIT; 4-UIT; 5-RI	154
Overcurrent protection tripping setting value, ratio	r=5	0.8	9.0	4.0	Assign the ratio to the motor rated current (active at i = P = 0).	155
Overcurrent protection tripping delay, seconds	ٿَــ	0.3	600	10.0		156
Protection permission	Ĉr	0	2	2	0 – protection forbidden 1 – protection allowed, no ARC after tripping 2 – protection allowed, ARC after tripping allowed	157
Order of overcurrent protection tripping relative to thermal overload protection	čn	0	1	1	O – protection activated independent of thermal overload protection     1 – in absence of thermal overload, overcurrent is indicated, but the overload relay is not tripped	158
Protection against gro	und faults (	zero seq	uence cı	irrent iF0		
Current fault tripping setting, A	5_1	0.3	5.0	0.5	If the parameter is included in the MSM list, the default values are: 0,5 at In≤50 A; 1.0 at In>50 A	159
Protection tripping de- lay, seconds	ı_E	0.3	2.0	1.0		160
Protection permission	1_F	0	2	2	<ul> <li>0 – protection forbidden</li> <li>1 – protection allowed, no ARC after tripping</li> <li>2 – protection allowed, ARC after tripping allowed</li> </ul>	161
Negative sequence cur	_		T	1	T=	
Tripping setting, %	50،	5	20	10	Percents of rated current	162
Protection tripping de- lay, seconds	ıot	0.3	10.0	5.0		163
Protection permission	ıor	0	2	2	<ul> <li>0 – protection forbidden</li> <li>1 – protection allowed, no ARC after tripping</li> <li>2 – protection allowed, ARC after tripping allowed</li> </ul>	164
Analysis of causes for	negative se	equence	current	orotection	n tripping	
Negative sequence cur- rent ratio divided by negative sequence volt- age ratio	05،	2	4	2		165

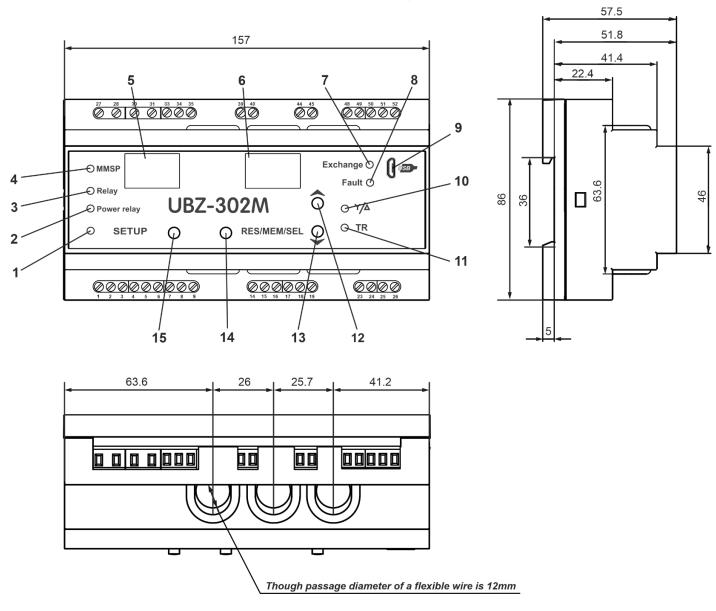
Adress 166
166
1
167 r trip-
168
169 or
ng 170
171
ofter 172
173
174
175
ofter 176
177
178
ofter 179
180
181
ofter 182 r trip-
183
184

Set and read parame- ters	Mnemo- nics	Min.	Max.	Factory setting	Operation	Adress
	00			coming	<ul><li>1 – protection allowed, no ARC after tripping</li><li>2 – protection allowed, ARC after tripping allowed</li></ul>	
Phase sequence order protection permission	UYr	0	2	1	0 – protection forbidden 1 – protection allowed, no ARC after tripping 2 – protection allowed, ARC after tripping allowed	186
Motor operation and a	utomatic re	closing (	(ARC)			
ARC time after under- current protection trip- ping, seconds	ALA	0	900	600		187
ARC time, seconds	AFF	0	900	5		188
ARC prohibition for all faults (except voltage faults)	Arr	0	1	1	0 – ARC forbidden 1 – ARC allowed The value of Arr applies to all fault types except voltage faults. To forbid ARC after voltage faults, use the parameters  □	189
Motor operation permission after UBZ-302M power-on	APd	0	2	1	0 – manual motor start using the UBZ-302M front panel 1 – motor start after ARC time 2 – motor start after 2 seconds	190
Motor control via UBZ-302M front panel	ACd	0	3	0	0 – forbidden 1 – motor start allowed 2 – emergency motor stop allowed 3 – motor start and stop allowed (see p. 2.4.7)	191
Temperature control		l	ı	l	,	
Temperature sensor 1 type and temperature control permission	[ Ir	0	2	0	0 – off 1 – integrated in motor (protection tripping happens at sensor resistance over 1.7 kOhm) 2 – PTC (1 kOhm at 25°C)	192
Motor de-energizing temperature	E 15	0	100	80		193
Sensor 1 temperature correction	[  c	-9	9	0		194
Temperature sensor 2 type and temperature control permission	C2r	0	3	0	0 – off 1 – type Pt100 2 – type Ni100 3 – type Ni120	195
Motor de-energizing temperature	C25	0	220	180		196
Warning temperature	C2A	0	220	170		197
Sensor 2 temperature correction	[2c	-9	9	0		198
ARC after protection tripping	CPA	1	2	2	1 – ARC after protection tripping forbidden 2 – ARC after protection tripping allowed	199
Reaction to temperature sensor failure	ננר	0	1	0	0 – warning and continued operation; 1 – warning and motor stop;	200
Motor insulation resist	ance					
Minimum motor insula- tion resistance protec- tion	rıd	0	20	5	0 – off 5 – motor does not start at insulation resistance under 500 kOhm, ARC al- lowed	201

		1		10 -	1	
Set and read parame- ters	Mnemo- nics	Min.	Max.	Factory setting	Operation	Adress
					10 – motor does not start at insulation resistance under 1,000 kOhm, ARC allowed 15 – motor does not start at insulation	
					resistance under 500 kOhm, ARC forbidden 20 – motor does not start at insulation	
					resistance under 1,000 kOhm, ARC forbidden	
Miscellaneous		ı	T	ı		
Minimal number of set parameters mode	5 m	0	1	1	<ul> <li>0 – mode activated</li> <li>1 – mode deactivated</li> <li>The mode can only be changed in engineer access mode.</li> </ul>	202
Indication on UBZ-302M display before motor power-on	5 <sub>1</sub> P	0	2	1	0 – linear voltage Uab 1 – insulation resistance rid 2 – ARC countdown	203
Parameter indication mode	5 <sub>I</sub> C	0	1	1	<ul> <li>0 – parameter value displayed continuously</li> <li>1 – parameter value displayed during</li> <li>15 seconds</li> </ul>	204
Functional relay operation mode	rr5	0	2	0	0 – relay used as signaling relay 1 – relay used as time relay (closed after a time specified in rrt after the load relay closes) 2 – relay used for star-delta motor switching (after time specified in rrt (address 206), the load relay is open, and after time specified in rrt (address 206) + Ftt (address 218), the func- tional relay is closed).	205
Timer, seconds	rrE	0	300	30	see p. 2 and p.3 in parameter5	206
Equipment uptime, days	FPN	0	999	0	* when transferring data via MODBUS	207
Motor uptime, days	FCO	0	999	0	interface, operation time is shown in hours  ** after time counter achieves 999 value, the count will begin from zero	208
User access code	LOC	0	9	0	0 – keypad unlocked 1-9 – user password	209
Engineer access code	PAS	000	999	123	000 – engineer access granted 000-999 – engineer password	210
Reset to factory settings	PPP	0	1	0	After entering 1 and exiting the parameter setting mode, factory settings are restored	211
Serial interface parameter	ters (RS-48	5/ USB)		T		
UBZ-302M communica- tion address	r5A	1	247	1		212
Transfer rate	r55	0	1	0	0: 9600 baud; 1: 19200 baud; The transfer rate only changes after the device is powered off and on again.	213
Adapter reaction to loss of link	r5P	0	3	0	<ul> <li>0 – continued operation, no warning</li> <li>1 – warning, continued operation</li> <li>2 – warning, motor stop, ARC allowed after link restored</li> <li>3 – warning, motor stop, ARC forbidden after link restored</li> </ul>	214
Response timeout detection, seconds	r <b>5</b> 0	0	120	0	0 – forbidden	215
UBZ-302M communication via serial channel	rPP	0	2	0	0 – communication forbidden 1 – communication via USB 2 – communication via RS-485	216

			-	11 -		
Set and read parame- ters	Mnemo- nics	Min.	Max.	Factory setting	Operation	Adress
Device version	rEL			22		217
Functional relay mode	parameters	. Star-del	ta mode			
Switching, seconds	FŁŁ	0.1	2.0	0.4	Time between load relay opening and functional relay closing	218
Motor phase (phases) I	oss, with cu	irrent co	ntrol			
Phase loss protection tripping delay, seconds	ıÞΕ	0.3	10	0.5		219
Protection permission	ıbr	0	2	1	0 – protection forbidden 1 – protection allowed, no ARC after tripping 2 – protection allowed, ARC after tripping allowed	220
Remote motor start and stop using the USB/RS485 interfaces	dUd	0	2	0	0 – remote control forbidden 1 – remote control allowed, motor start after UBZ-302M power-on allowed 2 – remote control allowed, motor start after UBZ-302M power-on forbid- den until remote start command	221
0-20 mA analog input of	•		T			
Upper threshold, mA	A IF	0	20.0	10.0		222
Lower threshold, mA	АР	0	20.0	1.0		223
Control algorithm	A iA	0	2	0	0 – control off 1 – motor stops when current exceeds upper threshold and starts when current falls below lower threshold 2 – motor starts when current exceeds upper threshold and stops when current falls below lower threshold	224
Fault logging	A Æ	0	1	0	<ul><li>0 – motor stop considered a fault, but not logged</li><li>1 – motor stop considered a fault and logged</li></ul>	225
0-20 V analog input ope	eration		T			
Upper threshold, mA	AUL	0	10.0	50		226
Lower threshold, mA	АПР	0	10.0	1.0		227
Control algorithm	АПВ	0	2	0	0 – control off 1 – motor stops when voltage exceeds upper threshold and starts when voltage falls below lower threshold 2 – motor starts when voltage exceeds upper threshold and stops when voltage falls below lower threshold	228
Fault logging	AUE	0	1	0	0 – motor stop considered a fault, but not logged 1 – motor stop considered a fault and logged	229
Control of external MS working order	ככ י	0	1	1	0–off; 1–on.	230

#### 1.2.4 UBZ-302M controls and dimensions are shown in Figure 1.1.



- 1 SETUP red LED, lit when UBZ-302M in the parameter setting mode;
- 2 Power relay green LED, lit when the load relay is closed;
- 3 Functional relay green LED, lit when the functional relay is closed;
- 4 MMSP green LED lit when the UBZ-302M is working in the MMSP mode;
- 5 three-digit parameter mnemonic indicator:
  - point in the lowest digit is lit when the UBZ-302M is in the engineer setting mode;
  - point in the middle digit is lit when the setting parameter value is protected with the engineer password;
  - point in the highest digit is lit when the setting parameter is not included in the MMSP list;
- 6 three-digit parameter value indicator;
- 7 EXCHANGE blue LED lit during data exchange with PC;
- 8 FAULT red LED:
  - when load relay is open, the LED is lit when UBZ-302M is in a state of fault (blinking if ARC is allowed after fault);
- when load relay is closed, the LED blinks when the motor is in a state of overcurrent or temperature overload, but the load relay opening time has not come yet;
  - 9 outlet for connecting the UBZ-302M to PC via USB;
  - $10 Y/\Delta$  green LED lit when the UBZ-302M functional relay is in the star-triangle mode (p. 2.4.3);
  - 11 TR green LED lit when the UBZ-302M functional relay is in the time relay mode;
- 12  $\stackrel{\textstyle \sim}{\sim}$  button UP scroll through displayed parameters in parameter read mode, and scroll through the menu in parameter setting mode;
- 13 button DOWN scroll through indicated parameters in parameter read mode, and scroll through the menu in parameter setting mode;
- 14 RES/MEM/SEL write parameters in setting mode, switch between groups of displayed parameters in parameter read mode, reset;
  - 15 button SETUP enter parameter setting mode.

#### 1.2.5 Protection Functions

#### 1.2.5.1 Protection Types

UBZ-302M provides the following types of electric motor protection:

- overcurrent phase protection;
- ground fault protection (zero sequence current):
- negative sequence current protection
- excess value of current negative sequence ratio divided by voltage negative sequence ratio protection;
- thermal overload protection;
- undercurrent phase protection;
- delayed start (rotor blocking) protection;
- coil overheating protection;
- overvoltage line protection;
- undervoltage line protection;
- line voltage imbalance (voltage negative sequence) protection;
- phase sequence protection;
- motor insulation minimum resistance protection.
- control of external MS working order.

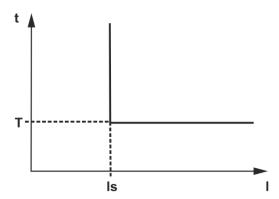
#### 1.2.5.2 Overcurrent Protection

Overcurrent phase protection is of three-phase type. It is activated when one, two, or three current values reach the tripping threshold.

The maximum phase current protection is of three-phase type. It is engaged when one, two, or three current values reach the tripping threshold.

The protection has a time delay setting. The delay can be independent (constant), or dependent (**SIT** - reverse dependent; **VIT** or **LTI** – very reverse dependent; **EIT** - extremely reverse dependent; **UIT** – ultra reverse dependent; **RI** – delay type). The tripping curves are provided in Appendix A.

When independent time delay protection is activated, the motor is de-energized if the current in one of the phases exceeds the threshold value within the  $\mathbf{T}$  value of time (parameter " $\iota$   $^{z}$   $^{z}$   $^{z}$   $^{z}$  ).



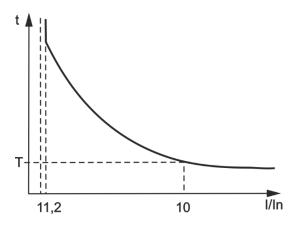
Is = " i-5" (tripping ratio) \* " ind" (motor rated current) , and T – protection tripping delay time

Example. When  $i^2 = 4.0$ , ind = 10, and  $i^2 = 10.0$ , the motor will be de-energized 10 seconds after one of the phase currents exceeds 40A.

**Figure 1.2** – Operation principle of the independent time delay protection

Dependent time delay protection operates according to the IEC 60255-3 and BS 142 standards.

Appendix A contains diagrams for the protection tripping constant equal to 1 second (the " -t-" parameter). When a different value of the time constant is set, the protection tripping time changes proportionally to the time constant (for example, at " -t-"=10 seconds, the tripping time will increase 10-fold, if the ratio of the currents is the same).



In corresponds to the "ind" setting (motor rated current);

T ("  $\iota$   $^{-1}$  E" – protection tripping time) – corresponds to the protection delay time for 10 ln.

For very high current values, protection has an independent time delay feature:

Figure 1.3 – Operation principle of the dependent time delay protection

#### 1.2.5.3 Ground Fault Protection:

- activated when the ground fault current reaches the tripping threshold (the " -5" parameter);

- the motor is de-energized if the ground fault current exceeds the tripping threshold within the time value of T (the ",\_t" parameter).
- 1.2.5.4 **Negative Sequence Current** (phase imbalance) **Protection** is activated when the negative sequence component exceeds the threshold setting (the " 'a5" parameter), the motor is de-energized when this value is exceeded during a time exceeding the specified set value (the " 'act parameter).

If the tripping cause analysis is on ( $\square r=1$ ), and negative sequence current protection is activated for reasons other than line voltage imbalance (in this case, the cause is likely a malfunction in the motor), automatic reclosing will not occur after tripping (irrespective of the value of " $\square r=1$ ).

The voltage (current) negative sequence factor is a characteristic of the three-phase voltage (current) asymmetry. The approximate value of the voltage negative sequence factor can be calculated using the formula:

$$K_2 \text{Ui} = \frac{U_{2(1)i}}{U_{1(1)i}} \cdot 100 ,$$

where  $U_{2(1)i}$  is the negative sequence voltage RMS value of the three-phase voltage system base frequency, at the i-th instance of observation, V;

 $U_{I(I)i}$ . is the base frequency positive sequence voltage RMS value at the i-th instance of observation, V.  $U_{2(1)i}$  is calculated using the approximation formula:  $U_{2(1)i}=0.62*(U_{HG}(1)i)-U_{HM}(1)i)$ ,

where  $U_{H\delta(1)I}$  and  $U_{HM}(1)I$  are the highest and lowest RMS values of the three phase-to-phase base frequency voltages in the i-th instance of observation, V.

K2<sub>li</sub>, the current negative sequence factor is calculated similarly.

If the current imbalance has not been caused by a voltage imbalance, the motor malfunction must be determined. To determine the cause of imbalance, calculate the value of the current negative sequence ratio divided by the voltage negative sequence ratio (K<sub>2li</sub> / K<sub>2Ui</sub>). If this value rate exceeds the "iOS" parameter value, the motor is malfunctioning.

#### 1.2.5.5 Undercurrent Phase Protection:

- activated when all three phase current values fall below the threshold (the ", , 5" parameter); the motor is deenergized when the values remain under the threshold during a time exceeding the set value (the ", , b " parameter);
- inactive when the load current is under 10%\*In (when the decrease in the current value is caused by the deenergizing of the motor, and not by the decreased load);
  - has an independent ARC delay setting (the "FLn" parameter).

#### 1.2.5.6 Delayed Start and Rotor Blocking

The operation principle of delayed start and rotor blocking protection is shown in Figure 1.4.

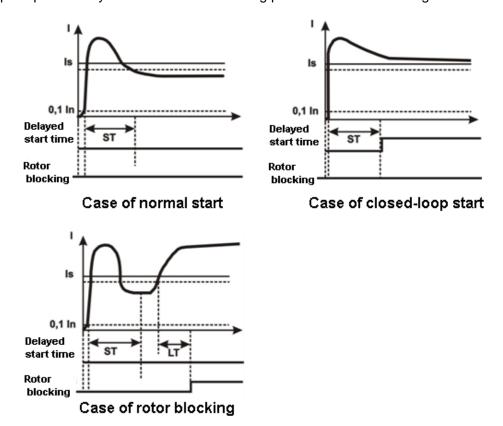


Figure 1.4 – Delayed start and rotor blocking

Delayed start.

During the motor start, protection is activated when the values of all phase currents exceed the Is threshold setting (the "PP5" parameter) during a time longer than the ST time delay value (the "PPL" parameter).

Rotor blocking

After the motor start is complete (the starting current is less than 120% of the rated current), UBZ-302M switches to monitoring of possible rotor blocking. Protection is activated when the values of all phase currents exceed the threshold setting during a time longer than the LT time delay value (the "PbL" parameter).

#### 1.2.5.7 Thermal Overload Protection

Thermal overload protection is designed based on the electromotor thermal balance equation, with the following assumptions:

- the motor is cold before the first start;
- during operation, the motor releases heat, in the amount proportional to the current value squared;
- after the motor is stopped, it cools down exponentially.

To enable protection, set up the double overload tripping time T2 (the "dtt" parameter).

Figure 1.5 shows the current-to-time curve for different T2 values.

The current-time dependence for the standard recommended T2 value (60 sec for double overload) is shown in Table 1.6.

Table 1.6

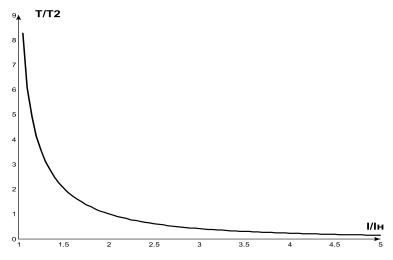
I/Inom	1.1	1.2	1.4	1.7	2	2.7	3
Tsec	365	247	148	88.6	60	36.4	24.6
I/Inom	4	5	6	7	8	10	15
Tsec	13.5	8.5	5.9	4.3	3.3	2.1	0.9

For rotary machines, cooling is more effective during operation than during the motor stall, which is why the dEP parameter is introduced – the cooling constant increase during motor stall.

After the load relay is open due to thermal overload, with automatic reclosing allowed, the relay will re-close after the bigger of the time values:

- duration of heat hysteresis (the motor should lose 33% of the accumulated heat);
- ARC time.

Through selection of suitable ARC times with regard to thermal hysteresis, the number of starts per time unit can be limited, because the device records the amount of heat released at the motor start when working in the intermittent cycle.



 $\mbox{I/IH}$  – current value divided by rated current;  $\mbox{T/T2}$  – actual tripping time divided by T2 (double load tripping time).

**Figure 1.5** – Current-time curve

#### 1.2.5.8 Coil Overheating Protection

Depending on the threshold settings selected, protection can use the first input with the following temperature sensors:

- 1) integrated temperature sensors ( $Ell_r=1$ ). In this case, the C1S setting is not involved, and neither short circuit nor sensor breakout is monitored. Protection is activated when the sensor resistance exceeds 1700 Ohm.
- 2) PTC type sensors (1 kOhm at 25 °C) (this sensor should not be used to measure temperatures over 100 °C). At the second input, protection uses temperature sensors type Pt100 (platinum, 100 Ohm at 0 °C) or Ni100 (Ni120) (nickel, 100 Ohm (120 Ohm) at 0 °C) corresponding to IEC 60751 and DIN 43760 standards.

Protection at the second input:

- is activated when the monitored temperature exceeds the threshold setting;
- has two independent threshold setting: the alarm setting and the de-energize setting.

Protection detects the breakout and short circuit of temperature sensors:

- breakout at temperature over 220 °C;
- short circuit at temperature below minus 45 °C.

#### 1.2.5.9 Voltage Protection

In the scope of voltage protection, before the motor is energized, UBZ-302M checks whether the voltage parameters correspond to the user's settings and, depending on the results, allows or forbids to energize the load. After the load is energized, UBZ-302M continues monitoring the voltage parameters, but any de-energizing decisions are made based on current values.

Voltage protection includes:

- undervoltage line protection (activated when at least one line voltage value remains below the threshold setting (the "U\_5" parameter) during the time value in "U\_E");
- overvoltage line protection (activated when at least one line voltage value remains above the threshold setting (the "U-5" parameter) during the time value in "U-E");
- line voltage imbalance protection (activated when the difference between the *RMS line voltage values* exceeds the threshold setting (the """5" parameter) during the time value in ""L"L").
- 1.2.5.10 **Phase Sequence Protection** is activated when the phase sequence order is broken; the motor is deenergized, and its subsequent operation blocked.

#### 1.2.5.11 Motor Coil Insulation Minimal Resistance

After the device receives voltage, but before the output relay closes, UBZ-302M checks the level of stator coil insulation relative to the body. This value is also checked when the load relay is closed, but the motor currents are less than 10% of the rated current (in this case, the motor is considered to be off).

At  $r \cdot d=5$  (15), the load is not energized if the coil insulation is below  $500 \pm 20$  kOhm; at  $r \cdot d=10$  (20), if the coil insulation is below  $1000 \pm 50$  kOhm. At  $r \cdot d=5$  and  $r \cdot d=10$ , the load will be energized after the coil insulation is restored and the ARC time delay has passed. At  $r \cdot d=15$  and  $r \cdot d=20$ , no ARC takes place.

1.2.5.12 **Phase Loss Protection** is activated if the current at one of the motor's phases exceeds 10% of the rated current ("I nd"), while in any of the other phases, the current is under 7% of the rated current.

## 1.2.5.13 Control of external MS working order

UBZ-302M defines the engine currents presence at deactivated load relay (while load relay is deactivated and functional relay in mode star-delta). In this case the Unit initiates the alarm of external MS which starts the engine until the Unit is switched off or engine currents control is switched off while the load relay is deactivated (parameter  $\mathcal{L}\mathcal{L} = 0$ ).

#### 1.3 PACKAGING CONTENTS

The list of contents supplied is provided in Table 1.7.

Table 1.7 - Device Contents

Description	Quantity
Unit UBZ-302M	1
Differential transformer (zero-sequence current transformer)	1
Cable for connection with PC via USB* (type: USB type A – microUSB)	1
Temperature sensor (types Pt100, Ni100 and Ni120) *	1
Operating manual	1
Packaging	1
*Supplied on agreement with the consumer	

#### 1.4 FEATURES AND OPERATION

UBZ-302M is a microprocessor-based digital device that provides a high degree of reliability and accuracy. It requires no additional power supply, as the voltage it monitors is also used to power it.

UBZ-302M has three integrated CTs, through which the power phase cables are led.

#### **2 INTENDED USAGE**

2.1 SAFETY

## For any connections, the device must be powered off.

Do not operate the unit under conditions of high humidity.

NEVER ATTEMPT TO OPERATE THE UNIT WITH THE MECHANICAL DAMAGE OF THE HOUSING. DO NOT LET WATER INTO THE UNIT.

Do not use the unit in corrosive environments with the air containing acids, alkalis, oils, etc.

The unit is not intended for operation under vibrations or shocks.

If the temperature of the device after transportation or storage differs from the ambient temperature at which it is supposed to be operated, then before connecting to the mains keep the device under the operating conditions within two hours (because of condensation may be on the device elements).

This unit is safe for use in case of compliance with operating rules.

#### 2.2 DEVICE CONTROLS

#### 2.2.1 UBZ-302M has five control modes:

- keypad lock;
- mode with minimal number of setting parameters (MMSP);
- user level;
- engineer level;
- remote control.

All work modes allow:

- viewing the measures and displayed parameters (table 1.4). To scroll through parameters, use DOWN and UP buttons;
- viewing the fault log (p.2.4.6).

#### 2.2.2 When the keypad is locked, viewing and editing programmable parameters is not possible.

When the keypad is locked, pressing the SETUP buttons will display the "LOC" message. To unlock the keypad, press SETUP again. The SETUP LED will be lit, and the indicator will show a flashing "0". Use the UP and DOWN buttons, enter the user password (consisting of numbers 1 to 9) and press the RES/MEM/SEL button. If the password is correct, the keypad will be unlocked. If no button is pressed within 15 seconds of unblocking the keyboard, and the lock setting is not changed by the user, the keypad will be locked again.

**NOTE** – If any temperature sensor is disabled via software, the indicator will show "not" instead of the temperature (resistance) value.

## 2.2.3 When the keypad is unlocked, it is possible to:

- work in MMSP mode;
- view and edit user-level parameters;
- view engineer-level parameters.
- 2.2.3.1 The MMSP mode is meant to simplify the use of UBZ-302M for service personnel.

To switch the UBZ-302M into the MMSP mode, set the value of 5 in=1 or reset to factory settings (p.2.2.4). When UBZ-302M works in this mode, the green MMSP LED is on.

In the MMSP mode, the following parameters are sufficient for the normal operation of UBZ-302M:

- CT type (integrated or external);
- rated CT current (if using external CT);
- rated (operating) motor current.

The difference between MMSP mode and user mode is that the parameters not included in the MMSP list are set to default factory settings.

WARNING: IF ANY PROGRAMMABLE PARAMETERS WERE EDITED BY THE USER OR THE ENGINEER, BUT NOT INCLUDED IN THE MMSP LIST, THEY WILL DEFAULT TO FACTORY SETTINGS WHEN MMSP MODE IS ACTIVATED.

Parameters not included in the list in this more are not viewed and not edited. Operations with the parameters included in the MMSP list is the same as in the user-level mode.

#### Adding parameters to the MMSP list and deactivating the MMSP list is only possible at the engineer level.

When the MMSP mode is deactivated (setting value of 5 in=0), the MMSP LED switches off. In the user mode, the entire parameter list is viewed. To edit a parameter:

- use the DOWN and UP buttons to select the parameter to be added;
- press the DOWN and UP buttons simultaneously (the point in the higher digit of the mnemonic indicator should disappear).

#### 2.2.3.2 Editing and Viewing User-Level Parameters

To view and edit user-level parameters, press SETUP – the SETUP LED will be illuminated. Scroll through the parameters using the DOWN and UP buttons; press SETUP to enter parameter editing mode (the parameter value will start flashing); edit the parameter value using the DOWN and UP buttons; press RES/MEM/SEL to save the parameter value, SETUP to return to the menu without saving, and RES/MEM/SEL to leave the menu. If no button is pressed during 30 seconds, UBZ-302M returns to the initial state.

#### 2.2.3.3 Editing and Viewing Engineer-Level Parameters

Entering engineer mode

Press the SETUP button and keep pressed for 5 seconds. If engineer mode is password-protected, the indicator will display the "PAS" message. The SETUP LED will be illuminated, and the parameter value indicator will flash "000". Use UP and DOWN to enter the engineer's password (three digits from 1 to 9), pressing RES/MEM/SEL after each digit. If the password is wrong, the "PAS" message will be displayed, flashing in the higher digit; 15 seconds later, UBZ-302M will return to the initial state. If the password is correct, the first engineer menu parameter will be displayed.

To scroll through the parameters, use DOWN and UP; press SETUP to enter parameter editing mode (the parameter value will start flashing); edit the parameter value using the DOWN and UP buttons; press RES/MEM/SEL to save the parameter value, SETUP to return to the menu without saving, and RES/MEM/SEL to leave the menu. If no button is pressed during 30 seconds, UBZ-302M returns to the initial state.

When UBZ-302M is used in engineer mode, the decimal point is displayed in the lower digit of the mnemonic indicator.

At the engineer level, access to any user-level parameter can be granted or denied by pressing SETUP and DOWN simultaneously. Denied access is indicated by the decimal point displayed in the middle digit of the mnemonic indicator.

At the engineer level, any parameter can be added to the MMSP parameter list. To do that:

- use DOWN and UP to select the parameter to be added;
- press DOWN and UP simultaneously (the decimal point in the higher digit of the mnemonic indicator should disappear).

To remove a parameter from the MMSP parameter list:

- use DOWN and UP to select the parameter to be removed;
- press DOWN and UP simultaneously.

If the parameter is excluded from the MMSP list, the decimal point will be displayed in the higher digit of the mnemonic indicator.

#### 2.2.4 Reset to Factory Settings

There are two ways of resetting UBZ-302M to default factory settings.

**Method one.** Set the value of *PPP*=1. After leaving the parameter setting mode, all factory settings will be reset (except for the engineer password).

**Method two.** When UBZ-302M is being powered on, press the buttons SETUP and RES/MEM/SEL and keep them pressed for two seconds. All factory settings will be reset, including the engineer password (**engineer password set to 123**).

After resetting to the default factory parameters, UBZ-302M will work in the MMSP mode, with the following list of parameters:

- CT type (external or integrated), LPL;
- rated CT current (for external CT), LnL;
- rated motor current, ind.

### 2.2.5 UBZ-302M ALARMS RESET on the front panel

The Alarms Reset is to be carried out while the engine is switched off. For carrying out the Alarms Reset on the front panel it is necessary to press simultaneously the buttons RESET and DOWN, thereat:

- the alarms are being reset no matter whether the ARC is disabled or enabled (except for the current alarms on engine currents availability at the load relay being deactivated ACD);
  - counting of ARC ends;
  - if there are no new alarms, the engine starts.

## 2.3 PREPARING UBZ-302M FOR OPERATION

ATTENTION! ALL CONNECTIONS MUST BE PERFORMED WHEN THE DEVICE IS DE-ENERGIZED.

WARNING: TO IMPROVE THE OPERATING QUALITY OF UBZ-302M, IT IS RECOMMENDED TO INSTALL FUSES (THERMAL OR EQUIVALENT) IN THE FOLLOWING CIRCUITS (LISTED IN THE ORDER OF IMPORTANCE, WITH RECOMMENDED FUSE RATING):

- 1) relay output terminals (the specific rating value of the fuses is determined according to the working line but should not exceed for terminals 1, 2, 3 15 A, and for terminals 4-9-5 A);
  - 2) power supply lines of UBZ-302M (27,28, 30, 31 L1,L2,L3, N) -1 A;
  - 3) engine isolation measuring lines (25, 26 R-iz, R-iz\_N) 0,5 A.

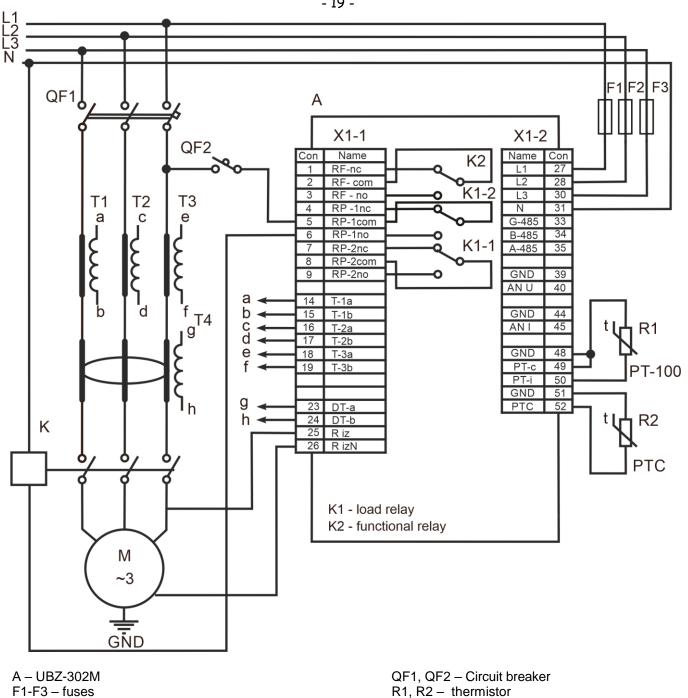
### Error when performing the installation works may damage the device and connected devices.

To ensure the reliability of electrical connections the flexible (stranded) wires with insulation for voltage of at least 450 V should be used, the ends of which it is necessary to be striped of insulation for 5±0.5 mm and tightened with bootlaces. It is recommended to use the wire with cross-section of at least 1 mm². Wires fastening should exclude mechanical damage, twisting and abrasion of the wire insulation.

## IT IS NOT ALLOWED TO LEAVE EXPOSED PORTIONS OF WIRE PROTRUDING BEYOND THE TERMINAL BLOCK.

### For a reliable contact, tighten the terminal screws with the force indicated in Table 1.1.

When reducing the tightening torque, the junction point is heated, the terminal block may be melted and wire can burn. If you increase the tightening torque, it is possible to have thread failure of the terminal block screws or the compression of the connected wire.



K – electromagnetic starter

M – induction motor

T1-T3 – current transformers

T4 – differential transformer

Figure 2.1 - UBZ-302M wiring chart

2.3.1 For electric motors of 2.5 kW to 30 kW capacity, integrated current transformers can be used. The wires to the motor should be led through the openings in the UBZ-302M housing (each phase wire through a separate opening).

For motors of other capacity, connect current transformers with 5 A rated output current, as shown in Figure 2.1.

- 2.3.2 Conduct all three phase wires through the differential current transformer (zero sequence transformer) and connect it to the UBZ-302M.
- 2.3.3 To monitor and measure the motor insulation, connect the insulation monitoring terminal 25 to one of the MS (magnetic starter) outputs. If the motor housing is not grounded, a circuit with isolated neutral is in use, or no neutral wire is connected to the UBZ-302M terminal – connect the motor housing to terminal 26 electrically.

If use a circuit with isolated neutral and the motor housing connect to compensating circuit of potentials that connect the motor housing to terminal 31 ("N") UBZ-302M electrically.

- 2.3.4 Connect UBZ-302M to the electric circuit as shown in Figure 2.1. If using a motor with star-delta coil switching, connect as described in Appendix B.
- 2.3.5 If using the RS-485 interface, connect the communication lines to the UBZ-302M terminals 33 (GND), 34 (RS-485 B line), 35 (RS-485 A line). Set the value of "rPP=2".

2.3.6 Power UBZ-302M on.

The procedure for the load relay closing is determined by the values of ALL and APd (p. 2.4.1.).

WARNING: UBZ-302M IS SUPPLIED WITH THE MOTOR RATED CURRENT SET TO ZERO. IN THIS CASE, THE UBZ-302M LOAD RELAY WILL NOT BE ON BEFORE THE MOTOR RATED CURRENT VALUE IS SET. THE MOTOR RATED CURRENT MUST BE AT LEAST 5A.

- **2.3.7** Set the necessary parameter values in the menu.
- **2.3.8** To operate UBZ-302M via a personal computer using the "UBZ-302M Control Panel" software install the "UBZ-302M Control Panel" software on the PC by running setup\_cplubz302(Standart)(x.x).exe, where x.x. is the software version.

#### NOTE:

- 1. The file setup\_cplubz302(Standart)(x.x).exe can be downloaded from the website of NOVATEK-ELECTRO (http://novatek-electro.com/en/software.html).
  - 2. User-developed software can also be used to operate UBZ-302M.
  - 2.3.9 For the device to work with a PC via the USB interface, you must:
    - connect your PC to the Internet,
    - upload a file to your PC "USB-serial-Novatek.rar" from the website of "NOVATEK-ELECTRO",
    - unpack the archive and install the driver on the PC by running the "setup.exe",
    - connect the "USB" connector on the device panel to the USB connector of PC using the "USB type A microUSB" cable.
    - select in the "COM port" "Communication settings" section ("Settings" menu of the "UBZ-302 Control Panel" program) the appeared number of additional COM-port and make sure that the other communication settings correspond to the UBZ-302M communication settings, and
    - set the "rPP=1" parameter in UBZ-302M.

#### 2.3.10 Power UBZ-302M off.

2.3.11 Connect the magnetic starter (MS) as shown in Figure 2.1.

NOTE: when the load relay is on, contacts 5-6 and 8-9 are closed, when it is off, the contacts 4-5 and 7-8 are closed.

#### 2.4 INTENDED USAGE

**NOTE** – Descriptions of the UBZ-302M operation assume that the appropriate protection types are activated and all necessary sensors are connected.

#### 2.4.1 UBZ-302M Operation Before Load Relay Activation

2.4.1.1 UBZ-302M Operation After Power On (First Use)

After the device is powered on, the mnemonic indicator displays "5£A" for 1-2 seconds. Then, before activating the load relay, UBZ-302M checks:

- the level of stator coil insulation relative to the body (if the insulation resistance is under 500  $\pm$  20 kOhm at  $r \cdot d=5 (1,000 \pm 50 \text{ kOhm at } r \cdot d=10)$ , the load is not energized);
  - quality of voltage: phase completion, symmetry, RMS line voltage value;
  - correct phase order, lack of phase coincidence.

In case any prohibiting factor is present, the load relay is not activated, the mnemonic indicator displays the appropriate fault code, and the FAULT LED is illuminated.

Depending on the value of 5 ,P, the indicator displays:

- linear voltage Uab at 5 ,P=0;
- insulation resistance (rid) at 5 iP=1;
- ARC countdown in seconds (Att) at 5 P=2.

If no forbidding factors are present, activation of the load relay is determined by the value of *RP*<sup>2</sup> (UBZ-302M operation after power-on).

- 1) At RPd=0, the load relay will not be activated. At this setting, press UP and DOWN simultaneously to activate the load relay.
- 2) At *RPd*=1, the load relay will be activated after ARC delay time.
- 3) At FPd=2, the load relay will be activated 2 seconds after power-on.

At the same time as the load relay is activated, the green LOAD LED is illuminated. After the relay activation and before the motor start (the motor start is determined as the load current exceeding 120% of rated current), the voltage quality continues to be monitored, with appropriate decision-making. If any forbidding factors arose during the dead time, the load relay will be deactivated.

Describes UBZ-302M operation when remote motor control is allowed via the USB/RS-485 (dud=1, dud=2) interface.

#### 2.4.1.2 UBZ-302M Operation After De-Energizing After Fault.

In this case, UBZ-302M operates as during first power-on, but activation of the load relay does not depend on the value of *RPd*.

If ACR after fault is not allowed ( $\mathit{Hrr}=0$ ), the motor cannot be energized before UBZ-302M is powered off. The value of  $\mathit{Hrr}$  applies to all types of faults, except voltage faults. To forbid ARC after voltage faults, use the parameters  $\mathit{U}^{\mathsf{F}_{\mathsf{F}}}$ ,  $\mathit{U}_{\mathsf{F}^{\mathsf{F}}}$ ,  $\mathit{U}_{\mathsf{F}^{\mathsf{F}}}$ ,  $\mathit{U}_{\mathsf{F}^{\mathsf{F}}}$ .

## **2.4.2 UBZ-302M Operation After Load Relay Activation and Motor Energizing** (currents of over 10% of the motor rated current).

UBZ-302M carries out voltage and current control. The load relay is deactivated when any protection type mentioned in Table 2.8 is tripped, except:

- voltage protection;
- overcurrent protection at  $\sqrt{n} = 1$  (in this case, overcurrent is indicated, but the load relay is not deactivated).

The indicator can display the motor phase A current or the value of the user-selected parameter. The value of the user-selected parameter can be displayed constantly (5  $\iota \mathcal{L}=0$ ) or during 15 seconds, after which the indicator resumes displaying the motor phase A current (5  $\iota \mathcal{L}=1$ ).

## 2.4.3 Functional Relay Operation

The functions carried out by the functional relay are determined by the value of rr5.

At rr5 = 0, the relay is used as a signaling relay (the  $(Y/\Delta)$ ) and TR LEDs are not illuminated). The relay contacts are closed in case of any of the faults listed in Table 2.8.

At rr5 = 1, the relay is used as a time relay (the Y/ $\triangle$  and TR LEDs are illuminated). The relay is activated after a time specified in "rrb", after the load relay is activated.

At rr5 = 2, the relay is used to switch the motor coils from star to triangle (the 3/T (Y/ $\triangle$ ) LED is illuminated). In this mode, the load relay is activated the same as at rr5=0, but after the time specified in "rrE", it is deactivated. Then, after a time specified in "rEE" passes after the deactivation of the load relay, the functional relay is activated.

NOTE – When the functional relay is activated, the contacts 1-2 are open, and the contacts 2-3 are closed.

#### 2.4.4 Using the USB/RS-485 Interface with the MODBUS Protocol, RTU Mode

UBZ-302M allows exchanging data with an external device using the serial interface and the MODBUS protocol. During data exchange via RS-485 or USB, the blue EXCHANGE LED is illuminated.

#### 2.4.4.1 Communication Parameters:

- device address: 1-247 (parameter -5A);
- data transfer rate: 9,600 baud, 19,200 baud (parameter ~55);
- reaction to loss of link: warning with continued operation; warning with motor stopping; continued operation with no warning (parameter r5P);
  - timeout detection: 1 –120 seconds (parameter ~50);
  - word format 8 bit, no parity check, two stop bits.

## 2.4.4.2 UBZ-302M Operation via PC

A PC is connected to the UBZ-302M via a serial interface. Each UBZ-302M has a unique communication address that is used by the PC to distinguish between different UBZ-302Ms. UBZ-302M can work in Modbus networks using the RTU mode.

#### 2.4.4.3 Communication Protocol

Data exchange between a PC and the UBZ-302M is done in packets. The data packet format is described in Table 2.1.

Table 2.1

START	silence interval – over 4 ms at 9 600, or over 2 ms at 19 200 baud
ADR	UBZ-302M communication address (8 bits)
CMD	Command code (8 bits)
DATA 0	Data contents:
	N*8 data bits (n<=24)
DATA (n-1)	
CRC CHK low	CRC checksum
CRC CHK high	16 bits
END	silence interval – over 4 ms at 9 600 baud, or over 2 ms at 19 200 baud

#### 2.4.4.4 MODBUS interface commands (CMD (Command Code) and DATA (Data Characters))

The format of data character depends on command codes.

#### Command code 0x03, reading n words.

For example, reading 2 words continuously starting from the address 64H in the UBZ-302M with communication address 01H (Table 2.2).

**NOTE** – while performing one command there could be read not more than 12 registers (n=12).

#### Command code 0x06, writing one word

Using this command is not recommended, because writing incorrect data may result in UBZ-302M failure.

Data can only be written using the addresses of programmable parameters (see Table 1.5), except the parameters listed in Table 2.3.

Table 2.2

Command N	Message	Feedback Mes	sage
ADR	0x01	ADR	0x01
CMD	0x03	CMD	0x03
Data start address	0x00	Data amount, bytes	0x04
	0x64	·	
Data amount, words	0x00	Data contents at address	0x17
	0x02		0x70
CRC CHK low	0x85	Data contents at address	0x00
			0x00
CRC CHK high	0xD4	CRC CHK low	0xFE
		CRC CHK high	0x5C

Table 2.3

Set and Read Parameters	Code Parameters	Address
Total device uptime, days	FPN	207
Motor uptime, days	FCO	208
User access code	LOC	209
Engineer access code	PRS PRS	210
Reset to factory parameters	PPP	211
Device version	rEL	217

The parameter is written regardless of any engineer protection set (writing via the communication line has a higher priority).

When a new value is written into a MMSP-protected cell, the parameter is automatically excluded from the MMSP mode.

The parameters being written must be a multiple of the interval specified in Table 1.5.

**For example**, Table 2.4 shows the procedure of writing the entry 1000 (0x03E8) into the register at the address 0x00A0, in the UBZ-302M with the communication address 01H.

Table 2.4

Command Message	)	Feedback Message		
ADR	0x01	ADR	0x01	
CMD	0x06	CMD	0x06	
Data start address	0x00	Data start address	0x00	
	0xA0		0xA0	
Data	0x03	Data	0x03	
	0xE8		0xE8	
CRC CHK low	0x89	CRC CHK low	0x89	
CRC CHK high	0x56	CRC CHK high	0x56	

## Command code 08h - diagnostics.

The 08h function provides for a number of tests used to check the communication between the PC and the UBZ-302M, and to check the UBZ-302M operational state. The function uses the sub-function field to elaborate the action (test).

## Sub-function 00h – return query data.

The data sent in the data field of the query must be returned in the data field of the response.

Figure 2.2 shows an example of a query and a response.

## Query

Address	Function	HB sub-function	LB sub-function	HB data	LB data	CRC LB	CRC HB
01h	08h	00h	00h	A0h	3Ch	98h	1Ah

## Response

Address	Function	HB sub-function	LB sub-function	HB data	LB data	CRC LB	CRC HB
01h	08h	00h	00h	A0h	3Ch	98h	1Ah

Figure 2.2 – Example of query and response of the sub-function 00h – return query data

#### Sub-function 01h - restart communication options.

While performing the command only the change of communication speed is carried out in UBZ-302M. For total change of communication parameters it is necessary to initiate the command "UBZ RESTART" ("RESTART") (item 2.4.4.10). Figure 2.3 shows an example of guery and response.

#### Query

Address	Function	HB sub-function	LB sub-function	HB data	LB data	CRC LB	CRC HB
01h	08h	00h	01h	00h	00h	B1h	CBh

No response

Figure 2.3 – Example of query and response of the sub-function 01h – restart communication options.

## 2.4.4.5 CRC - Cyclic Redundancy Check

The checksum (CRC16) is a cyclical checking code based on the A001h polynomial. The transmitter creates a checksum for all bytes of the transmitted message. The receiver creates the checksum for all bytes of the received message and compares it to the checksum received from the transmitted. If the created and received checksums are not the same, an error message is generated.

The checksum field occupies two bytes. In a message, the checksum is transmitted least significant byte first.

The following algorithm is used to create the checksum:

- 1) load CRC register (16 bite) with ones (FFFFh);
- 2) XOR gate with the first 8 bits of the message byte and the contents of the CRC register;
- 3) shift result one bit to the right;
- 4) if the shifted bit = 1, XOR gate with the register contents with value of A001h;
- 5) if the shifted bit = 0, repeat step 3;
- 6) repeat steps 3, 4, 5, until 8 shifts are carried out;
- 7) XOR gate with the next 8 bits of the message byte and the contents of the CRC register;
- 8) repeat steps 3-7 until all bytes of the message are processed;
- 9) the final contents of the register will contain the checksum.

An example of CRC generating code on C. The function receives two arguments:

- Unsigned char\* data <- indicator to message buffer;
- Unsigned char length <- number of bytes in the buffer.

The function returns the CRC value as (unsigned int).

#### 2.4.4.6 Register Addresses

Table 1.4 shows the register addresses of measured and calculated UBZ-302M parameters. Table 1.5 shows the register addresses of programmable parameters.

Table 2.5 shows additional registers and their purpose.

Table 2.5

Name	Address	Purpose		
Register	240	Bit 0	0 – no fault	
			1 – fault (fault code in register 241)	
		Bit 1	0 – load relay open	
		Dit 1	1 – load relay closed	
		Bit 2	0 – functional relay open	
		DIL Z	1 – functional relay closed	
		Bit 3	0 – no restart	
		DIL 3	1 – ARC expected	
			Functional relay operating mode	
		Bit 5-4	00 – signaling relay	
		DIL 3-4	01 – time relay	
			10 – star / delta	
		D:4 C	0 – MSM mode off	
		Bit 6	1 – MSM mode on	

			0 – regular operating mode		
		Bit 7	1 – UBZ-302M in hysteresis area when working with analog out-		
			puts		
Fault register 1	241	bit mapping according to Table 2.8			
Fault register 2	242	bit mapping according to Table 2.8			
Fault log					
Alarm code N	243+(N-1)*4	fault code according to Table 2.8			
Parameter value N	223+(N-1)*4+1	parameter value according to Table 2.8			
Alarm time N	243+(N-1)*4+2	two up	per bytes		
Alaim ume N	243+(N-1)*4+3	two low	ver bytes		

#### NOTE:

- 1 Alarm time is a time period spent from the moment of initiation of power supply to UBZ-302M till the moment of alarm taking place. It is measured in minutes.
- 2 While the UBZ-302M sale and delivery or after the factory settings (π.2.2.4) the alarm code 40 and parameter value 10000 is written in the alarm register book.
  - 3 While initiation of power supply to UBZ-302M the number 5000000 is written in all alarm time registers.
  - 4 N alarm number. It can be from 1 to 5.

## 2.4.4.7 Communication Error Processing

In case of an error during frame reception (parity error, frame error, checksum error), UBZ-302M returns no response.

In case of an error in format or value of transmitted data (unsupported function code, etc.), UBZ-302M accepts the query frame and creates a response containing the error indication code. The error indication is the 1 in the higher bit of the function field. A separate field is reserved for the error code in the response. Figure 2.4 shows an example of a response.

Table 2.6 provides error codes.

## Query - function 30h not supported

Address	Function	Data	CRC LB	CRC HB
01h	30h		XXh	XXh

## Response

Address	Function	Error code	CRC LB	CRC HB	
01h	B0h	01h	94h	00h	

Figure 2.4 – Example of a response after error

## Table 2.6

Error code	Name	Description
01h	ILLEGAL FUNCTION	The UBZ-302M cannot process the accepted function code
02h	ILLEGAL DATA ADDRESS	The data address in the query is not accessible by this slave device
03h	ILLEGAL DATA VALUE	The value in the query data field is not acceptable for the UBZ-302M
04h	SLAVE DEVICE FAILURE	An unrecoverable error occurred when UBZ-302M tried to carry out the requested action
05h	ACKNOWLEDGE	The UBZ-302M accepted the query, but processing it requires a long time. This response prevents the master device from generating a timeout error
06h	SLAVE DEVICE BUSY	The UBZ-302M is busy processing the command. The master device should resent the message later, when the slave device is free
07h	NEGATIVE ACKNOWLEDGE	The UBZ-302M cannot carry out the program function contained in the query

#### 2.4.4.8 Remote Motor Control Using the USB/RS-485 Interface

Remote control of the UBZ-302M is determined by the value of dud.

At dud=0, remote control of the motor is forbidden.

At <u>dUd</u>=1, the UBZ-302M operation after energizing is the same as with remote control off (regular operation), but writing into the R\_COMMAND command register is allowed.

At **dUd=**2, the UBZ-302M will energize the motor only after a respective command is received via the USB/RS-485 interface.

The value of R\_COMMAND is taken into consideration by the UBZ-302M operation algorithm at dUd=1 and dUd=2. If dUd=0, and the user sets dUd=1 or dUd=2, "0" will be written to R\_COMMAND.

Table 2.7 shows a list of the possible settings of the command register.

At dud=1, "1" will be written into the command register after power on (regular operation). At dud=2, "0" will be written into the command register after power on (the motor is switched off until the energize command is given).

After emergency de-energizing of the motor by simultaneous pressing of UP and DOWN (at REd=2 or REd=3), the command register will be reset to 0.

Table 2.7

Command register R_COMMAND Address = 237	Actions			
0	De-energize motor. If the motor is off, it will not be energized until a remote energize command is given. If the motor is on, it will be de-energized.			
1	Regular device operation.  If the motor was de-energized by a remote command, or by simultaneous pressing of UP and DOWN (at ACd=3), or by a fault with permitted subsequent ARC, then after 1 is written into R_COMMAND, the motor will be energized after the ARC time delay.			
2	Early motor de-energizing. Writing 2 into R_COMMAND results in the motor energizing before the end of the ARC time delay. After the motor is on, R_COMMAND = 1.			
55 (37 Hex)	Command "UBZ ALARMS RESET" (item 2.4.4.9)			
88 (58 Hex)	Command "UBZ RESTART" ("RESTART") (item 2.4.4.10)			

#### 2.4.4.9 Command "UBZ ALARMS RESET"

The command "UBZ ALARMS RESET" is to be initiated after entering the command code 55 in command register (table 2.7) by interface USB/RS-485.

While initiating the command:

- the alarms are being reset no matter whether the ARC is disabled or enabled (except for the current alarms on engine currents availability at the load relay being deactivated *RL<sub>D</sub>* and alarm of EEPROM destruction);
  - ahead of time counting of ARC ends and, if there are no new alarms, the engine starts.

#### 2.4.4.10 The command "UBZ RESTART" ("RESTART")

The command "UBZ RESTART" is used for initiating the changed communication parameters. The command "UBZ RESTART" is to be initiated after entering the command code 88 in command register (table 2.7) by interface USB/RS-485. After receiving the command "UBZ RESTART" UBZ-302M does not return the confirmation of received command.

NOTE: Between the last addressing to registers UBZ-302M and entering the command "UBZ RESTART" there should be a time delay not less than 100 msec.

ATTENTION! IT IS FORBIDDEN TO INITIATE THE COMMAND "UBZ RESTART" ("RESTART") WITH ENGINE BEING IN OPERATION.

#### 2.4.4.11 Resetting of the UBZ-302M factory settings via MODBUS interface.

For initiation of this operation it is necessary to set the parameter *PPP*=1. At this operation the parameters of serial interface will not be changed (the reset of interface parameters to the factory ones is not made). The time period of reset to the factory settings is up to 5 seconds. After the completion of operation the parameter is *PPP*=0.

ATTENTION! IT IS FORBIDDEN TO MAKE A RESET TO THE FACTORY SETTINGS VIA MODBUS INTERFACE WITH ENGINE BEING IN OPERATION.

IT IS FORBIDDEN TO ENTER THE PARAMETERS VIA MODBUS INTERFACE UNTIL THE COMPLETION OF RESET OPERATION.

## 2.4.5 Fault Status System

In case of a fault status:

- the mnemonic indicator displays a fault code as per Table 2.8;
- the value indicator displays the value of the parameter to which the fault is related (if the fault status has no numerical value, the indicator displays "---");
- the red FAULT LED is illuminated (steady glow if no ARC is allowed, or blinding if ARC is expected);
- the load relay opens;
- the functional relay closes (at rr5=0).

If UBZ-302M detects several types of faults simultaneously, fault codes and their parameter values are displayed sequentially.

If ARC is allowed, the indicator displays fault codes and the time to ARC (if the time delay for thermal overload exceeds the ARC delay time, the former is displayed).

Table 2.8 - Fault Codes

Fault name	Fault mnemonic	Parameter value	Parameter value register address	Fault code	N bit register address
phase overcurrent	A , =	maximum phase voltage	300	0	241:0
thermal overload	Adt		301	1	241:1
ground fault (zero sequence current)	A	zero sequence current	302	2	241:2
exceeded value of negative sequence current ratio divided by negative sequence voltage ratio	я .0	negative sequence cur- rent ratio * 100	303	3	241:3
negative sequence current	A 10	negative sequence current	304	4	241:4
phase undercurrent	A . <u>.</u>		305	5	241:5
delayed start	APP	current	306	6	241:6
rotor blocking	АРЬ	current	307	7	241:7
temperature threshold at sensor 1	AL I	temperature, degrees	308	8	241:8
temperature threshold at sensor 2	AF5	temperature, degrees	309	9	241:9
phase sequence	АПА		310	10	241:10
External MS (by presence of currents with a load relay being disabled)	AC.	current	311	11	241:11
line undervoltage	AU <u>.</u>	voltage	312	12	241:12
line overvoltage	AU =	voltage	313	13	241:13
phase imbalance	AU °	imbalance	314	14	241:14
motor coil insulation resistance	Ar ,	insulation resistance	315	15	241:15
remote control channel fault	Adu			16	242:0
emergency motor stop without ARC	EAd			17	242:1
emergency motor stop with ARC, by simultaneous pressing of UP and DOWN	EOd			18	242:2
short circuit of temperature sensor 1	E5 1			19	242:3
breakout of temperature sensor 1	ED 1			20	242:4
short circuit of temperature sensor 2	E52			21	242:5
breakout of temperature sensor 2	E02			22	242:6
phase loss	Ε·Π			23	242:7
EEPROM destruction	EEP			24	242:8
0-20 mA analog input	AA .		325	25	242:9
0-10 V analog input	AAU		326	26	242:10

WARNING: The "EEP" fault (EEPROM destruction) means that the programmable parameter data (see Table 1.5) are damaged. To continue operation, power down UBZ-302M and reset to factory settings (see p. 2.2.2 – method two).

## 2.4.6 Fault Status Log

When the load relay is deactivated in case of a fault, the UBZ-302M stores the fault code, the value of the parameter that caused the fault, and the time of the fault (the time passed between the UBZ-302M power on and the fault).

The maximum number of fault codes stored simultaneously is five. After subsequent faults, information about the fault is overwrites the oldest entry.

To view the log, press RES/MEM/SEL.

The SETUP LED will be illuminated (flashing), and the UBZ-302M indicators will display the first row from Table 2.9. To scroll through the log, use UP and DOWN.

Table 2.9

Displayed on mnemonic indicator	Displayed on value indicator		
"Adi"	number of log entry (1 is the newest)		
XXX – fault mnemonic according to Table 2.8	YYY – parameter value as per Table 2.8 (if no parameter value, indicator displays "")		
XXX – hours since fault	YY – minutes since fault		

To leave the log, press RES/MEM/SEL. Otherwise, the log will be closed automatically, 30 seconds after any button was pressed.

Information about the fault is displayed on the UBZ-302M indicators in the format shown in Table 2.9.

When UBZ-302M is powered on, 5000000 is written into the registers used to store fault time. In this case, the mnemonic indicator and the value indicator display "---" and " –", respectively.

## 2.4.7 Controlling the Motor Using the UBZ-302M Front Panel

Depending on the value of RCd, the UBZ-302M load relay can be controlled using the buttons UP and DOWN (unless the keypad is locked):

REd=0 – no reaction;

**RLd**=1 (motor start allowed) – the load relay will close unless the ARC time has expired;

AEd=2 (emergency motor stop) – the load relay will open, with fault code "AAd". Motor restart is only possible after powering the UBZ-302M off and on again;

#Ed=3 (motor start and stop permitted) – the load relay opens, with fault code "#IDd". To energize, press the buttons UP and DOWN.

**NOTE** – When the values are set to "*RPd*=0" (manual motor start from the UBZ-302M front panel after power on) and "*REd*=0" (manual motor control forbidden), the load relay will not be activated.

WARNING: IF REMOTE CONTROL IS ALLOWED ("d\u00edd=1"), MOTOR START FROM THE FRONT PANEL IS FORBIDDEN.

#### 2.4.8 Controlling the Motor Using the Analog Inputs

Algorithms for controlling the motor using the analog inputs 0-20 mA and 0-10 V are provided in Table 1.5.

After motor de-energizing through a fault value, ARC countdown will only start after the parameter value leaves the fault range.

If, after motor de-energizing through a fault value, the value remains between the motor energizing and de-energizing levels (the FAULT indicator is not illuminated, but the mnemonic indicator displays the fault code), early motor start is possible, using the front panel buttons or remote control.

#### **3 TECHNICAL MAINTENANCE**

3.1 SAFETY PRECAUTIONS

REPAIR, MAINTENANCE AND ASSEMBLY WITHOUT DISCONNECTING THE DEVICE FROM THE CIRCUIT IS FORBIDDEN.



NEVER ATTEMPT TO REMOVE AND REPAIR THE UNIT.

Some of the unit components may be live.

NEVER ATTEMPT TO OPEN AND REPAIR THE PROTECTED EQUIPMENT, IF SWITCHED TO THE UNIT SOCKET.

Do not use abrasives or organic compounds for cleaning (spirit, gasoline, solvents, etc.).

Installation, adjustment and maintenance of the unit should only be provided by the qualified personnel, having reviewed this Operating manual.

#### 3.2 TECHNICAL MAINTENANCE PROCEDURE

Technical maintenance is recommended to make every 6 months.

Technical maintenance entails a visual examination, including checking that the wires are properly connected to the UBZ-302M terminals, and the housing is free of cracks and chips.

#### 4. TRANSPORTATION AND STORAGE

UBZ-302M in the manufacturers package should be carefully stored in dry places with ambient temperature from -50 to +60 °C and relative air humidity not more than 80%. Air should not contain any chemically aggressive vapors. When transporting customer should provide suitable packing that would protect the UBZ-302M from any mechanical damages, serious drops and vibrations that may affect the device integrity.

#### **5 LIFE CYCLE AND MANUFACTUER WARRANTY**

- 5.1 Device life cycle 10 years. When expired, contact manufacturer.
- 5.2 Storage term 3 years.
- 5.3 Warranty period of device maintenance is 5 years from sale day.

During maintenance warranty period (if device failure occurs) manufacturer repairs device for free.

## ATTENTION! IF DEVICE WAS MAINTAINED WITH BREACH OF USER GUIDE REQUIREMENTS, THE USER WILL LOSE THE RIGHT TO WARRANTY MAINTENANCE.

- 5.4 Warranty service is performed on purchasing place or by manufacturer.
- 5.5 Post warranty service of device is performed by manufacturer on acting tariffs.
- 5.6 Before device is sent for repair, it shall be packed into original or other packing preventing mechanical damage.

6	10	CED.		CE	CFR'	TIEIC	ATE
n	$\mathbf{A}$	GET.	IAN	G.E.	L.FR	I IFIL.	<b>AI F</b>

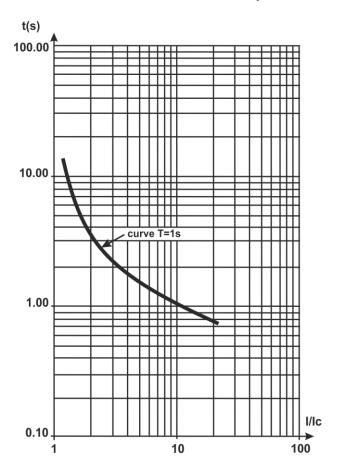
UBZ-302M has been manufactured and accepted in accordance with the requirements of current technical do	cu-
mentation and is fit for service.	

	Quality office Head	Manufacture date
Seal		
7. NOTICES OF CLAIMS		
Earnest request: indicate the reason for return in submitting for warranty service or post-warranty serv		rn of the device or in case of
With questions and comments, please contact ma "Novatek-Electro" Ltd. 59, Admiral Lazarev str.,	anufacturer at the following address	<b>:</b> :
Odessa, 65007, Ukraine. Tel: +38 (0482) 37-48-27, +38 (048) 738-00-2 Tel/Fax +38 (0482) 34-36-73;	8;	
www.novatek-electro.com  Date of sale		VN221024
Date of Sale		VN221U24

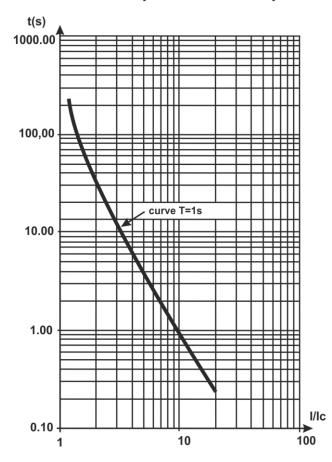
UBZ-302M NOVATEK-ELECTRO

## **CURRENT PROTECTIONS WITH DIFFERENT TIME-DEPENDENT DELAY**

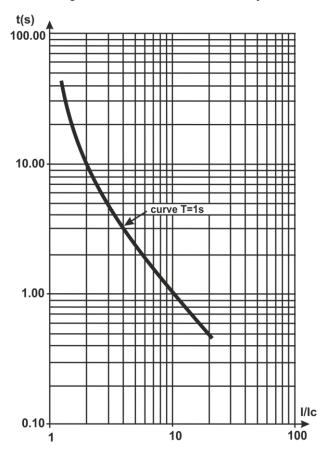
Curve of standard inverse-definite time delay SIT



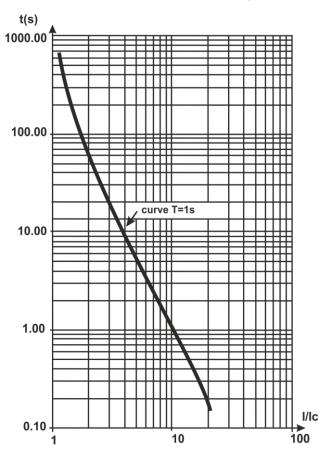
Curve of extremely inverse-definite time delay EIT

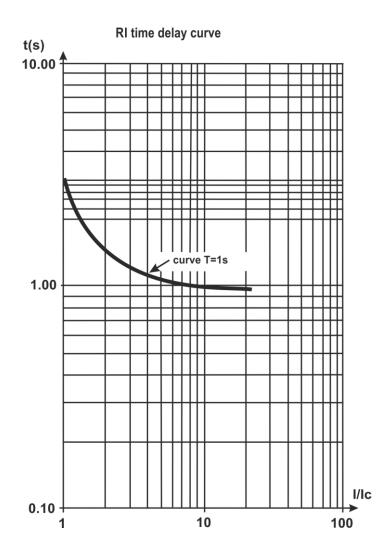


Curve of very inverse-definite time delay VIT or long-continued inverse-definite time delay LTI



Curve of ultra inverse-definite time delay UIT



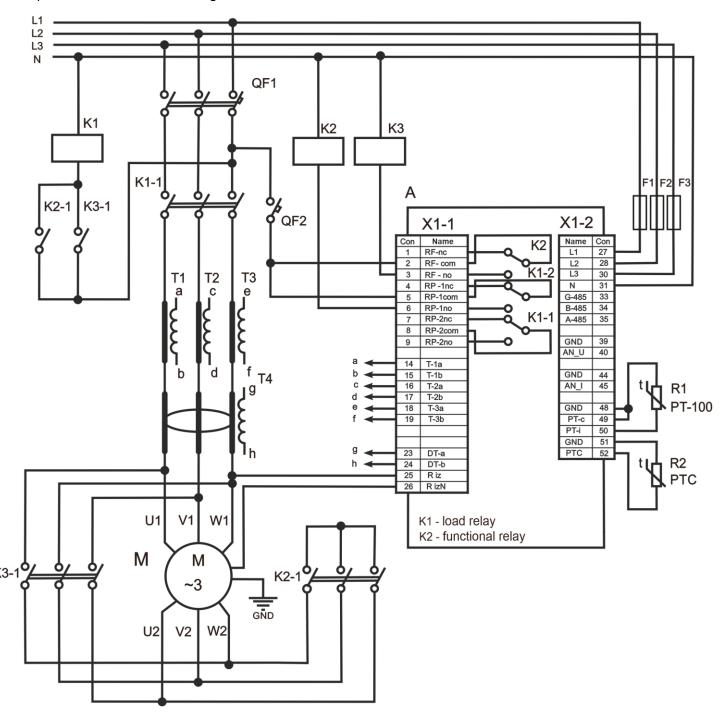


#### UBZ-302M OPERATION BY THE MOTOR IN THE STAR/DELTA SWITCHING MODE

Connect the UBZ-302M to motor operation in the star/delta switching mode according to the simplified scheme shown on Figure B.1 below.

When working in the delta/star switching mode the motor could be controlled in a several ways:

- Turn OFF/ON of the motor by external circuit breaker (contactor) with simultaneous power supply OFF/ON to the input terminals of the UBZ-302M;
  - Operation with the motor from the front panel of the UBZ-302M;
  - Operation with the motor using interface USB/RS-485.



A - UBZ-302M

F1-F3 - fuses

K – electromagnetic starter

M - induction motor

QF1, QF2 – Circuit breaker

 $R1,\,R2-thermistor$ 

T1-T3 – current transformers

T4 – differential transformer

Figure B.1 - Wiring diagram for the UBZ-302M for star/delta mode of operation

**ATTENTION!!!** It is strictly prohibited to turn OFF the motor by external circuit breaker (contactor) without taking OFF the power supply from the input terminals of the UBZ-302M. As a very exception it's possible to disconnect first the motor by external breaker (contactor) and then additionally turn the motor OFF from the front panel of the UBZ-302M or alternatively by giving the corresponding remote control command by interface USB/RS-485 to avoid the direct start on Delta.